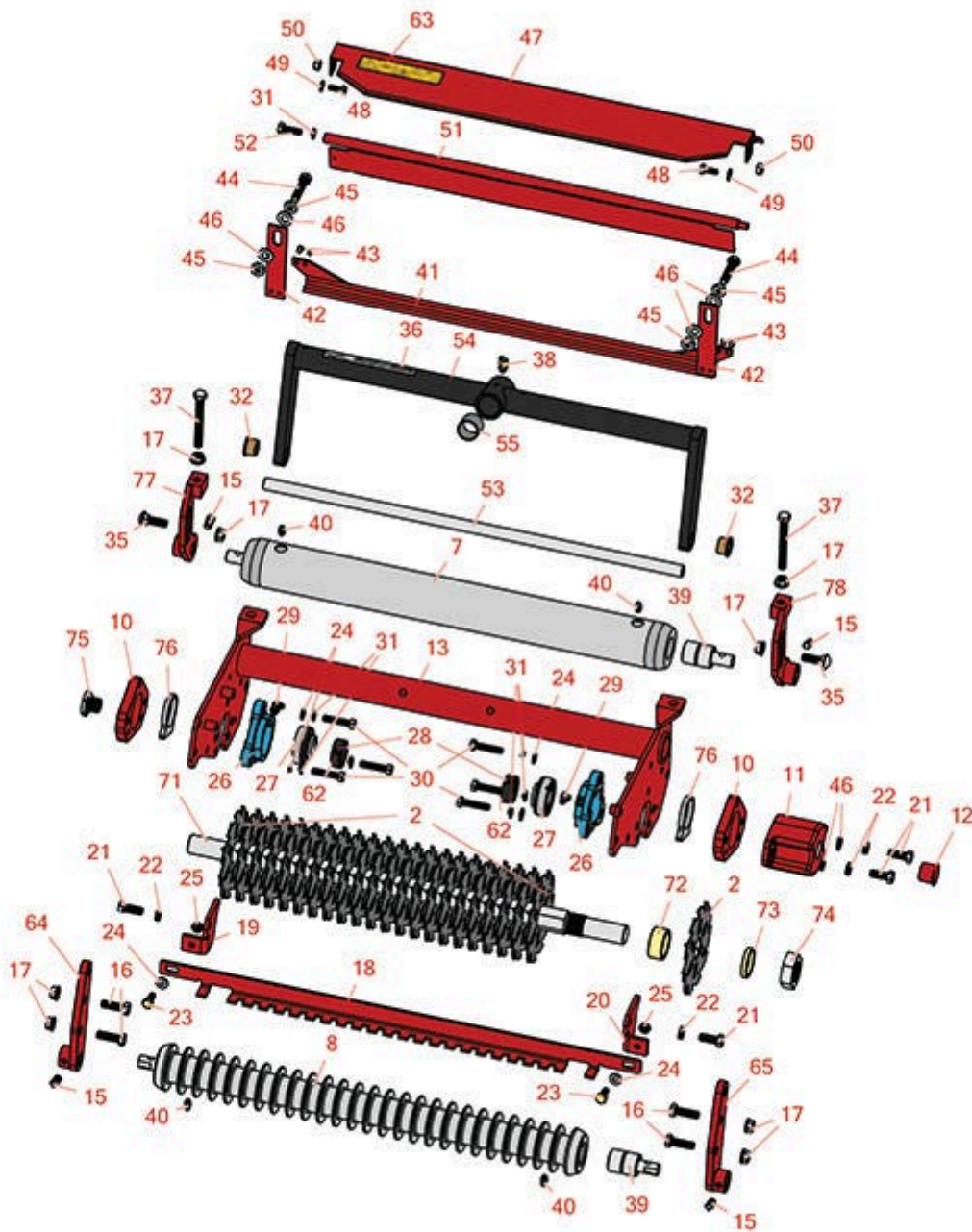




# Replaces Toro Reelmaster 5400D Parts

*Dethatching Unit - Model 03516*

*Dethatching Reel & Frame*



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# Replaces Toro Reelmaster 5400D Parts

Dethatching Unit - Model 03516

Dethatching Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## Overhaul Kits

1	<b>R106-6392</b>	106-6392	Verti-Cut Blade Kit - 2mm Carbide Tipped	1	
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*Tech Note: Includes Carbide Tipped Blades to rebuild 3 dethatching reels: 108 ea: R150209C Vertical Mower Blade:*

## Verti-Cut Blades

2	<b>R17-1590</b>	17-1590	Verti-Cut Blade	24	
2	<b>R150109C</b>	106-5422	Verti-Cut Blade - Carbide Tipped 1.2mm	24	
2	<b>R150209C</b>	106-6355	Verti-Cut Blade - Carbide Tipped 2mm	24	

## R&R Rollers

7	<b>R82-6680</b>	82-6680	Roller - Smooth Tubular Steel	1	
8	<b>R75-1520</b>	75-1520	Roller - Grooved Machined Solid Steel	0	

*Tech Note: Machined from solid steel this heavy weight roller uses greasable "water-pump" style bearings. :*

## Other Parts Available

10	<b>R82-6810</b>	82-6810, 82-6810-01	Plate - Blade Shaft Bearing	2	
11	<b>R10-5080</b>	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
12	<b>R12-0460</b>	12-0460	Caplug - End Cap	1	
13	<b>R82-6710</b>	82-6710	Frame	1	
15	<b>R3242-2</b>	3242-2	Screw - 5/16-18 x 1/2 Sq HD Set	4	

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*Dethatching Unit - Model 03516*

*Dethatching Reel & Frame*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
16	<b>R400264</b>	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	4	
17	<b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	8	
18	<b>R82-6830</b>	82-6830, 82-6830-01	Bar - Scraper Grooved Roller	1	
19	<b>R82-6870</b>	82-6870, 82-6870-01	Bracket - Scraper RH	1	
20	<b>R82-6880</b>	82-6880, 82-6880-01	Bracket - Scraper LH	1	
21	<b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	4	
22	<b>R3253-21</b>	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	4	

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# Replaces Toro Reelmaster 5400D Parts

Dethatching Unit - Model 03516

Dethatching Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
23	<b>R322-3</b>	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	2	
24	<b>R310266</b>	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	8	
<i>Tech Note: Use with scraper &amp; O.E.M. bearing housing:</i>					
24	<b>R453009</b>	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	6	
<i>Tech Note: Use with R&amp;R housings:</i>					
25	<b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
26	<b>R76-2460</b>	76-2460	Bearing - Flange	2	
27	<b>R251-337</b>	251-337	Bearing - Ball	2	
28	<b>R3245-35</b>	3245-35	Screw - Set 1/4-28 x 1/4	2	
29	<b>R700414</b>	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	6	

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*Dethatching Unit - Model 03516*

*Dethatching Reel & Frame*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	<b>R322-7</b>	01-150-0750, 01-150-0760, 01-178-0512, 20-28-AD, 20-28-AGD, 322-7, 3223-4	Bolt - Hex HD 5/16-18 x 1-1/2	6	
30	<b>RP3018-1</b>		Bolt - Hex HD 5/16-18 x 1-1/4	6	
31	<b>R3253-4</b>	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 42-9850, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	7	
32	<b>R3-1506</b>	3-1506, 75-2160, Apr-50	Bushing - Bronze	2	
35	<b>R3231-25</b>	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2	
36	<b>R67-7960</b>	27-2890, 62-5070, 67-7960	Decal - Warning	1	
37	<b>R323-49</b>	323-49	Bolt - HOC 3/8-16 x 3 1/2	2	
38	<b>R302-60</b>	302-60	Zerk - Grease 90 Deg.	1	
39	<b>R75-1290</b>	75-1290	Bearing - Roller	4	

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*Dethatching Reel & Frame*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	<b>R302-5</b>	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	4	
41	<b>R82-6740</b>	82-6740	Scraper - Assy	1	
42	<b>R82-6770</b>	82-6770, 82-6770-01	Spring - Scraper	2	
43	<b>R3269-4</b>	3269-3, 3269-4	Rivet - Rear Deflector	4	
44	<b>R323-53</b>	323-53, 57-3210	Bolt - Hex HD 3/8-16 x 1-3/4	2	
45	<b>R3218-3</b>	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	4	

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# Replaces Toro Reelmaster 5400D Parts

*Dethatching Unit - Model 03516*

*Dethatching Reel & Frame*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	6	
47	<b>R75-1840</b>	75-1840	Shield - Grass	1	
48	<b>R321-4</b>	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	2	
49	<b>R3256-22</b>	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	2	

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# Replaces Toro Reelmaster 5400D Parts

*Dethatching Unit - Model 03516*

*Dethatching Reel & Frame*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50	<b>R301504</b>	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	2	
51	<b>R82-6780</b>	82-6780, 82-6780-01	Deflector - Rear	1	
52	<b>R322-5</b>	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	1	
53	<b>R75-1710</b>	75-1710	Rod - Support Cutting Unit	1	
54	<b>R82-6540</b>	100-6193, 100-6194, 82-6540, 82-6540-03	Frame - Carrier Cutting Unit	1	
55	<b>R67-1750</b>	67-1750	Bushing - 1 Long	2	
62	<b>R251-77</b>	251-77	Collar - Bearing	2	
63	<b>R93-6688</b>	93-6688	Decal - Warning	1	
64	<b>R82-6510</b>	82-6510, 82-6510-01	Support - Right Hgt of Cut	1	
65	<b>R82-6530</b>	82-6530, 82-6530-01	Support - Left Height of Cut	1	
71	<b>R82-6570</b>	82-6570	Shaft - V-Cut	1	
72	<b>R82-6600</b>	82-6600	Spacer - V-Cut	23	

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*Dethatching Unit - Model 03516*

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
73	<b>R17-1600</b>	17-1600	Spacer - V-Cut Reel 1/4	2	
74	<b>R3220-18</b>	3220-18, 67-5840	Nut - Jam V-Cut Shaft	1	
75	<b>R77-0340</b>	77-0340	Nut - Splined Reel	1	
75	<b>R93-1394</b>	93-1394	Nut - Splined RH Thrd .812 Long	1	
76	<b>R82-6820</b>	82-6820	Spacer - Bearing	2	
77	<b>R82-6630</b>	82-6630, 82-6630-01	Bracket - RH Height of Cut	1	
78	<b>R82-6650</b>	82-6650, 82-6650-01	Bracket - LH Height of Cut	1	

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