



# Replaces Toro Reelmaster 5400D Parts

Cutting Unit - Model 03506 & 03509  
Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Front Rollers

1	<b>R1504030</b>		Roller - Smooth UHMW Polyethylene	0	
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*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

2	<b>R75-1520</b>	75-1520	Roller - Grooved Machined Solid Steel	0	
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*Tech Note: Machined from solid steel this heavy weight roller uses greasable "water-pump" style bearings. :*

3	<b>R1503900</b>		Roller - Grooved UHMW Polyethylene	0	
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*Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:*

## R&R Rear Rollers

4	<b>R75-1850</b>	75-1850	Roller - Smooth Tubular Steel	0	
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*Tech Note: Constructed with tubular steel and greasable "water-pump" style bearings.:*

5	<b>R150695</b>		Roller - Smooth Tubular Steel	0	
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*Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

6	<b>R150410</b>		Roller - Smooth UHMW Polyethylene	0	
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*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

7	<b>R1503952</b>		Roller - Smooth UHMW Polyethylene	0	
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*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

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8	R150411		Roller - Grooved UHMW Polyethylene	0	

*Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:*

## Overhaul Kits

20	R101395		Overhaul Kit - UHMW Roller	0	
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*Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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*Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

22	R100136		Overhaul Kit - Roller	0	
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*Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

## Other Parts Available

30	R75-1290	75-1290	Bearing - Roller	2	
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31	R83-5400	83-5400	Scraper Kit - Front Roller	1	
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*Tech Note: Includes 10 ea: R3230-1 Bolt, R3256-23 Washer, R3296-29 Locknut; 5 ea: R82-6830 Scraper Bar, R83-6930 RH Bracket, R83-6940 LH Bracket, R83-6950 RH Bracket, R83-6980 LH Bracket:*

32	R82-6830	82-6830, 82-6830-01	Bar - Scraper Grooved Roller	1	
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33	R83-6940	83-6940	Bracket - Scraper LH	1	
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34	R83-6980	83-6980	Bracket - Scraper LH	1	
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35	<b>R3230-1</b>	01-173-0506, 3230-1, 3230-20, 900037P	Bolt - Carriage 5/16-18 x 3/4	10	
36	<b>R453009</b>	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	10	
36	<b>R310266</b>	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	10	
37	<b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	10	
38	<b>R83-6950</b>	83-6950	Bracket - Scraper RH	1	
39	<b>R83-6930</b>	83-6930	Bracket - Scraper RH	1	
40	<b>R150698</b>		Shaft - Fits HD Rear Roller	1	
41	<b>R61-0380</b>	61-0380	Roller End - Cap Solid	2	
42	<b>R253-152</b>	253-116, 253-152	Seal - Inner Roller	2	
43	<b>R254-79</b>	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	

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<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
44	<b>R254-78</b>	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
45	<b>R253-117</b>	253-117, 253-165	Seal - Outer Triple Lip	2	
46	<b>R150674</b>		Sleeve - Wear 3/4 Plated	2	
47	<b>R3296-15</b>	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
48	<b>R1851</b>	107-1997	Fitting - Grease - Flush	2	
48	<b>RB-6783</b>		Adapter - Needle Nose	1	
49	<b>R21-8430</b>	21-8430	Bearing - Roller	2	
49	<b>R85-9970</b>	85-9970	Bearing	2	
50	<b>R150347T</b>		Seal - Nonstick Lip	2	
51	<b>R150334A</b>		Washer - Thrust SAE660 Bronze	2	
52	<b>R150333</b>		Washer - Flat Keyed Outer SS	2	
54	<b>R1503470</b>		Seal - Inner Wiper	2	
55	<b>R1503230</b>		Washer - Thrust Outer Keyed	2	
56	<b>R1503471</b>		Washer - Thrust SAE660 Bronze	2	

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57	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
58	R500534	1-633585	Bearing - with Cup	2	

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