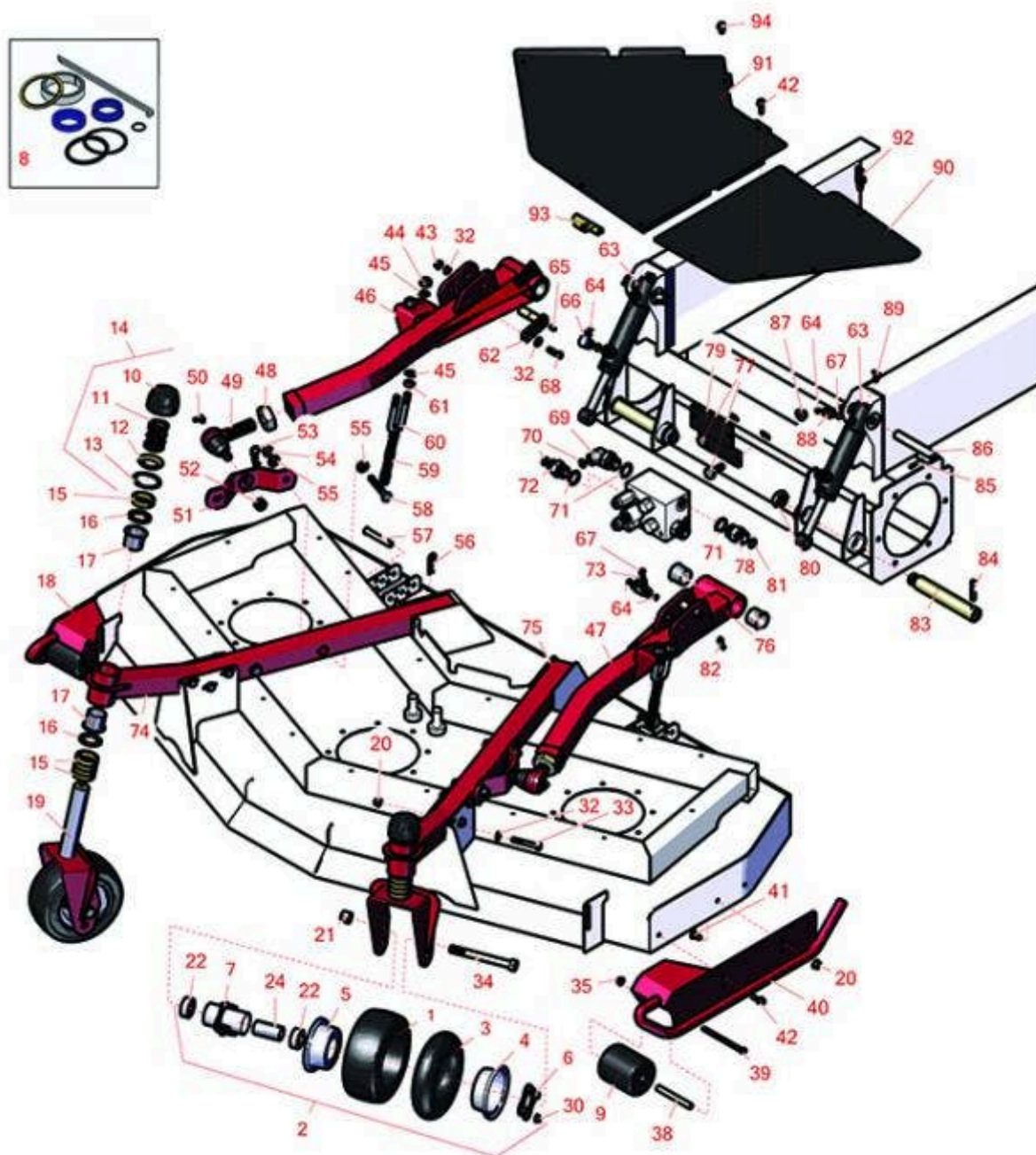




# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30448  
Front Deck Lift Arms



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# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30448  
Front Deck Lift Arms



| Item No                      | R&R Part No.     | OEM Part No.                     | Description                           | Qty Req | Order Quantity |
|------------------------------|------------------|----------------------------------|---------------------------------------|---------|----------------|
| <b>Tires</b>                 |                  |                                  |                                       |         |                |
| 1                            | <b>R150615</b>   | 136-4424                         | Tire - Foam Filled 8-3.5 x 4 Sm 4 Ply | 2       |                |
| 1                            | <b>R93-9939</b>  | 93-9939,<br>98-2877              | Tire - 8x3.50-4 (4 Ply) Sm Pneu       | 2       |                |
| 2                            | <b>R137-5529</b> | 137-5529,<br>93-5974,<br>93-9574 | Wheel Assy - Foam Filled 8x3.5-4SM    | 2       |                |
| 2                            | <b>R93-9938</b>  | 86-0020,<br>93-9938              | Wheel Assy - Castor - Pneu 8x3.50-4   | 2       |                |
| 3                            | <b>R68-8950</b>  | 68-8950                          | Tube - Castor Wheel 9x3.50-4 TR87     | 2       |                |
| 4                            | <b>R95-2741</b>  | 137-5552,<br>95-2741             | Rim - Wheel Half w/o Valve Hole       | 2       |                |
| 5                            | <b>R93-4239</b>  | 93-4239                          | Rim - Wheel Half w/Valve Hole         | 2       |                |
| 6                            | <b>R93-4242</b>  | 93-4242                          | Plate - Caster Wheel                  | 2       |                |
| 7                            | <b>R93-5980</b>  | 93-4238,<br>93-5980              | Hub Assy - w/o Bearings/Spacer        | 2       |                |
| 8                            | <b>R107-0248</b> | 107-0248                         | Seal Kit - Fits R107-4304 Cyl         | 1       |                |
| <b>Rollers</b>               |                  |                                  |                                       |         |                |
| 9                            | <b>R93-4803</b>  | 93-4803                          | Roller - Deck                         | 2       |                |
| <b>Other Parts Available</b> |                  |                                  |                                       |         |                |
| 10                           | <b>R92-8861</b>  | 92-5582,<br>92-8861              | Cap - HOC                             | 2       |                |
| 11                           | <b>R92-9726</b>  | 92-9726                          | Spring - Compression                  | 2       |                |
| 12                           | <b>R92-5583</b>  | 92-5583                          | Washer- Cap                           | 2       |                |
| 13                           | <b>R92-5581</b>  | 92-5581                          | Ring - Retaining                      | 2       |                |

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# Replaces Toro Groundsmaster 4000-D Parts

*Rotary Mower - Model 30448*  
*Front Deck Lift Arms*



| Item No | R&R Part No.        | OEM Part No.                                    | Description                    | Qty Req | Order Quantity |
|---------|---------------------|-------------------------------------------------|--------------------------------|---------|----------------|
| 14      | <b>R92-9727</b>     | 92-9727                                         | Cap Assy - HOC                 | 2       |                |
| 15      | <b>R69-1510</b>     | 69-1510                                         | Spacer - 1/2 Caster Fork       | 10      |                |
| 16      | <b>R69-6860</b>     | 69-6860                                         | Washer - 1/8 - Caster Wheel    | 4       |                |
| 17      | <b>R69-6470</b>     | 69-6470                                         | Bushing - Flanged              | 4       |                |
| 18      | <b>R100-5605-01</b> | 100-5605-01                                     | Skid Assy - RH                 | 1       |                |
| 19      | <b>R104-0762-01</b> | 104-0762-01                                     | Caster Fork                    | 2       |                |
| 20      | <b>R104-8301</b>    | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged | 10      |                |
| 21      | <b>R3296-53</b>     | 3296-53                                         | Locknut - 5/8-11 ESNA Yellow   | 2       |                |
| 22      | <b>R108-9017</b>    | 108-9017,<br>120-3366                           | Bearing-Stainless              | 4       |                |
| 24      | <b>R93-4241</b>     | 93-4241                                         | Spacer - Caster Wheel          | 2       |                |
| 30      | <b>R32128-16</b>    | 32128-16                                        | Locknut - 5/16-24 Flanged Top  | 8       |                |

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# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30448  
Front Deck Lift Arms



| Item No | R&R Part No. | OEM Part No.                                                                                                                                                                                                                                                                                                                   | Description                      | Qty Req | Order Quantity |
|---------|--------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 32      | R453011      | 01-166-0100,<br>01-166-0120,<br>01-166-0270,<br>01-166-0500,<br>01-166-0600,<br>01-166-0620,<br>132-4593,<br>2356-3,<br>237-12,<br>24-10-AD,<br>24-11-AD,<br>24-11-BD,<br>24-12-AD,<br>24-12-BD,<br>30-9310,<br>32-8190,<br>3256-24,<br>3256-3,<br>3256-36,<br>3256-4,<br>453011,<br>47-9950,<br>48-9220,<br>513458,<br>7-0052 | Washer - Flat 3/8 SAE Y/Zinc     | 10      |                |
| 33      | R400274      | 01-178-0626,<br>112-7161,<br>3224-11,<br>400274                                                                                                                                                                                                                                                                                | Bolt - Hex HD 3/8-16 x 2-1/2 GR5 | 6       |                |
| 34      | R327-24      | 327-24                                                                                                                                                                                                                                                                                                                         | Bolt - Hex HD 5/8-11 x 6         | 2       |                |
| 35      | R104-8300    | 104-8300,<br>104-8300 ,<br>119-4041                                                                                                                                                                                                                                                                                            | Locknut - 5/16-18 Flanged Y/Zinc | 3       |                |
| 38      | R105-4549    | 105-4549                                                                                                                                                                                                                                                                                                                       | Spacer - Deck Roller             | 2       |                |
| 39      | R322-29      | 322-29                                                                                                                                                                                                                                                                                                                         | Bolt - Hex HD 5/16-18 x 5 GR5    | 2       |                |
| 40      | R100-5612-01 | 100-5612-01                                                                                                                                                                                                                                                                                                                    | Skid Assy - LH                   | 1       |                |
| 41      | R3231-21     | 3231-21                                                                                                                                                                                                                                                                                                                        | Screw - 3/8-16 x 3/4 Carriage    | 2       |                |
| 42      | R3234-42     | 3234-42                                                                                                                                                                                                                                                                                                                        | Bolt - 3/8-16 x 1 Hx HD Fl       | 3       |                |

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Rotary Mower - Model 30448  
Front Deck Lift Arms



| Item No | R&R Part No. | OEM Part No.                                                                                              | Description                 | Qty Req | Order Quantity |
|---------|--------------|-----------------------------------------------------------------------------------------------------------|-----------------------------|---------|----------------|
| 43      | R3296-39     | 32127-25,<br>32128-36,<br>3290-357,<br>3296-17,<br>3296-22,<br>3296-39,<br>915663P,<br>99-7443            | Locknut - 3/8-16 Nylon      | 2       |                |
| 44      | R3296-25     | 30-3380,<br>32127-21,<br>32127-31,<br>3290-160,<br>3290-33,<br>3296-13,<br>3296-25,<br>3296-45,<br>329645 | Locknut - 1/2-13 Heavy ESNA | 4       |                |
| 45      | R3256-26     | 01-166-0540,<br>01-166-0820,<br>17-2530,<br>24-13-BD,<br>30-8570,<br>3256-26,<br>356206,<br>48-9390       | Washer - 1/2 in             | 8       |                |
| 46      | R100-3031    | 100-3031                                                                                                  | Lift Arm Assy - RH          | 1       |                |
| 47      | R100-3032    | 100-3032                                                                                                  | Lift Arm Assy - LH          | 1       |                |
| 48      | R21-3001     | 21-3001-03                                                                                                | Nut- Jam 1-16 LH            | 2       |                |
| 49      | R86-8101-01  | 21-0161,<br>86-8101,<br>86-8101-01,<br>86-8101-03                                                         | Ball Joint                  | 2       |                |
| 50      | R302-40      | 302-13,<br>302-40                                                                                         | Fitting - Grease            | 2       |                |
| 51      | R93-4583-01  | 93-4583,<br>93-4583-01                                                                                    | Mount - Ball Joint          | 2       |                |

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# Replaces Toro Groundsmaster 4000-D Parts

Rotary Mower - Model 30448  
Front Deck Lift Arms



| Item No | R&R Part No. | OEM Part No.                                 | Description                       | Qty Req | Order Quantity |
|---------|--------------|----------------------------------------------|-----------------------------------|---------|----------------|
| 52      | R32136-2     | 22-18-BJLD,<br>32136-2,<br>3221-5            | Nut - Slotted Hex HD              | 2       |                |
| 53      | R3272-12     | 01-151-0090,<br>28-19-D,<br>3272-12          | Pin - Cotter 1/8 x 1-1/4          | 2       |                |
| 54      | R3296-48     | 119-4039,<br>32146-7,<br>3296-34,<br>3296-48 | Locknut - 7/16-14 ESNA            | 4       |                |
| 55      | R87-7480     | 87-7480                                      | Washer                            | 8       |                |
| 56      | R3290-467    | 3290-467                                     | Pin-Hair                          | 2       |                |
| 57      | R283-55      | 283-55                                       | Clevis Pin - 1/2 x 3              | 2       |                |
| 58      | R324-19      | 01-150-1000,<br>01-178-0728,<br>324-19       | Bolt - Hex HD 7/16-14 x 3 1/2 GR8 | 4       |                |
| 59      | R95-6231     | 95-6231                                      | Chain - HOC                       | 2       |                |
| 60      | R104-0108    | 104-0108                                     | U-Bolt                            | 2       |                |
| 61      | R443118      | 01-188-0813,<br>22-15-AJD,<br>3217-9         | Nut - 1/2-13 Zinc                 | 4       |                |
| 62      | R100-3020    | 100-3020                                     | Pin Assy                          | 2       |                |
| 63      | R107-4304    | 100-3016,<br>107-4304                        | Cylinder - Center Lift            | 2       |                |
| 64      | R237-22      | 107-8844,<br>237-22,<br>237-78               | O-Ring                            | 6       |                |

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Rotary Mower - Model 30448  
Front Deck Lift Arms



| Item No | R&R Part No. | OEM Part No.                                                                                                                                   | Description                  | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------|---------|----------------|
| 65      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease             | 4       |                |
| 66      | R340-77      | 340-100,<br>340-77,<br>95-7889                                                                                                                 | Hydraulic Fitting            | 1       |                |
| 67      | R237-42      | 237-42,<br>31-4160                                                                                                                             | O-Ring                       | 5       |                |
| 68      | R400264      | 01-150-0180,<br>01-178-0610,<br>20-48-AD,<br>20-48-AGD,<br>32-9160,<br>3224-3,<br>323-29,<br>323-7,<br>400264,<br>908035P                      | Bolt - Hex HD 3/8-16 x 1-1/4 | 2       |                |
| 69      | R340-156     | 340-156                                                                                                                                        | Hydraulic Fitting            | 1       |                |
| 70      | R237-65      | 237-65,<br>237.65                                                                                                                              | O-Ring                       | 2       |                |
| 71      | R237-81      | 237-81,<br>237.81,<br>327-81                                                                                                                   | O-Ring                       | 3       |                |
| 72      | R340-8       | 340-8                                                                                                                                          | Adapter                      | 1       |                |
| 73      | R340-94      | 340-94                                                                                                                                         | Adapter                      | 1       |                |
| 74      | R100-8091    | 100-8091                                                                                                                                       | Castor Arm Assy - RH         | 1       |                |

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Rotary Mower - Model 30448  
Front Deck Lift Arms



| Item No                                | R&R Part No.        | OEM Part No.                                                                                                    | Description                          | Qty Req | Order Quantity |
|----------------------------------------|---------------------|-----------------------------------------------------------------------------------------------------------------|--------------------------------------|---------|----------------|
| <i>Tech Note: 310000001-313999999:</i> |                     |                                                                                                                 |                                      |         |                |
| 74                                     | <b>R127-3720</b>    | 127-3720                                                                                                        | Castor Arm Assy - RH                 | 1       |                |
| <i>Tech Note: 314000001-314999999:</i> |                     |                                                                                                                 |                                      |         |                |
| 75                                     | <b>R100-8092</b>    | 100-8092                                                                                                        | Castor Arm Assy - LH - Incl Bushings | 1       |                |
| <i>Tech Note: 310000001-313999999:</i> |                     |                                                                                                                 |                                      |         |                |
| 75                                     | <b>R127-3730</b>    | 127-3730                                                                                                        | Castor Arm Assy - LH - Incl Bushings | 1       |                |
| <i>Tech Note: 314000001-314999999:</i> |                     |                                                                                                                 |                                      |         |                |
| 76                                     | <b>R104-0015</b>    | 104-0015,<br>104-8339                                                                                           | Bushing - Flanged                    | 4       |                |
| 77                                     | <b>R400408</b>      | 01-150-0090,<br>01-178-0812,<br>20-87-AD,<br>20-87-AGD,<br>20-87-AGF,<br>3226-2,<br>325-6,<br>513376,<br>513378 | Bolt - Hex HD 1/2-13 x 1-1/2         | 2       |                |
| 78                                     | <b>R340-9</b>       | 340-9                                                                                                           | Fitting - Straight Connector         | 1       |                |
| 79                                     | <b>R104-0746-03</b> | 104-0746-03                                                                                                     | Bracket - Manifold                   | 1       |                |
| 80                                     | <b>R3296-49</b>     | 3296-49                                                                                                         | Locknut - 1 in 14                    | 2       |                |
| 81                                     | <b>R237-58</b>      | 237-58                                                                                                          | O-Ring                               | 1       |                |
| 82                                     | <b>R700414</b>      | 302-11,<br>302-19,<br>302-4,<br>32-8170                                                                         | Zerk - Grease 1/4-28 45 Deg          | 2       |                |
| 83                                     | <b>R100-3017</b>    | 100-3017                                                                                                        | Pin - Lift Arm                       | 2       |                |
| 84                                     | <b>R32121-110</b>   | 32121-110                                                                                                       | Roll Pin - Slotted                   | 2       |                |

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*Rotary Mower - Model 30448*  
*Front Deck Lift Arms*



| Item No | R&R Part No.        | OEM Part No.                       | Description                       | Qty Req | Order Quantity |
|---------|---------------------|------------------------------------|-----------------------------------|---------|----------------|
| 85      | <b>R460050</b>      | 01-151-0060,<br>3272-23,<br>460050 | Pin - Cotter 3/16 x 1-1/4         | 4       |                |
| 86      | <b>R105-7456</b>    | 100-5559,<br>105-7456              | Pin - Pivot                       | 2       |                |
| 87      | <b>R32128-23</b>    | 32128-23,<br>3218-23,<br>99-5107   | Nut - Lock Hex Flanged 1/2-13     | 2       |                |
| 88      | <b>R340-2</b>       | 340-2,<br>60-1920                  | Hydraulic Fitting - Striaght      | 3       |                |
| 89      | <b>R323016</b>      | 302-33,<br>323016                  | 1/8"-NPT 90 Degree Grease Fitting | 2       |                |
| 90      | <b>R100-5663-03</b> | 100-5663-03                        | Cover - LH Front                  | 1       |                |
| 91      | <b>R100-5660-03</b> | 100-5660-03                        | Cover - Center Front              | 1       |                |
| 92      | <b>R74-5950</b>     | 249-48,<br>74-5950                 | Latch - Swell                     | 10      |                |
| 93      | <b>R119-5311</b>    | 119-5311                           | Mount - Front Switch              | 1       |                |
| 94      | <b>R32144-69</b>    | 32144-69                           | Bolt - Hx HD                      | 3       |                |

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