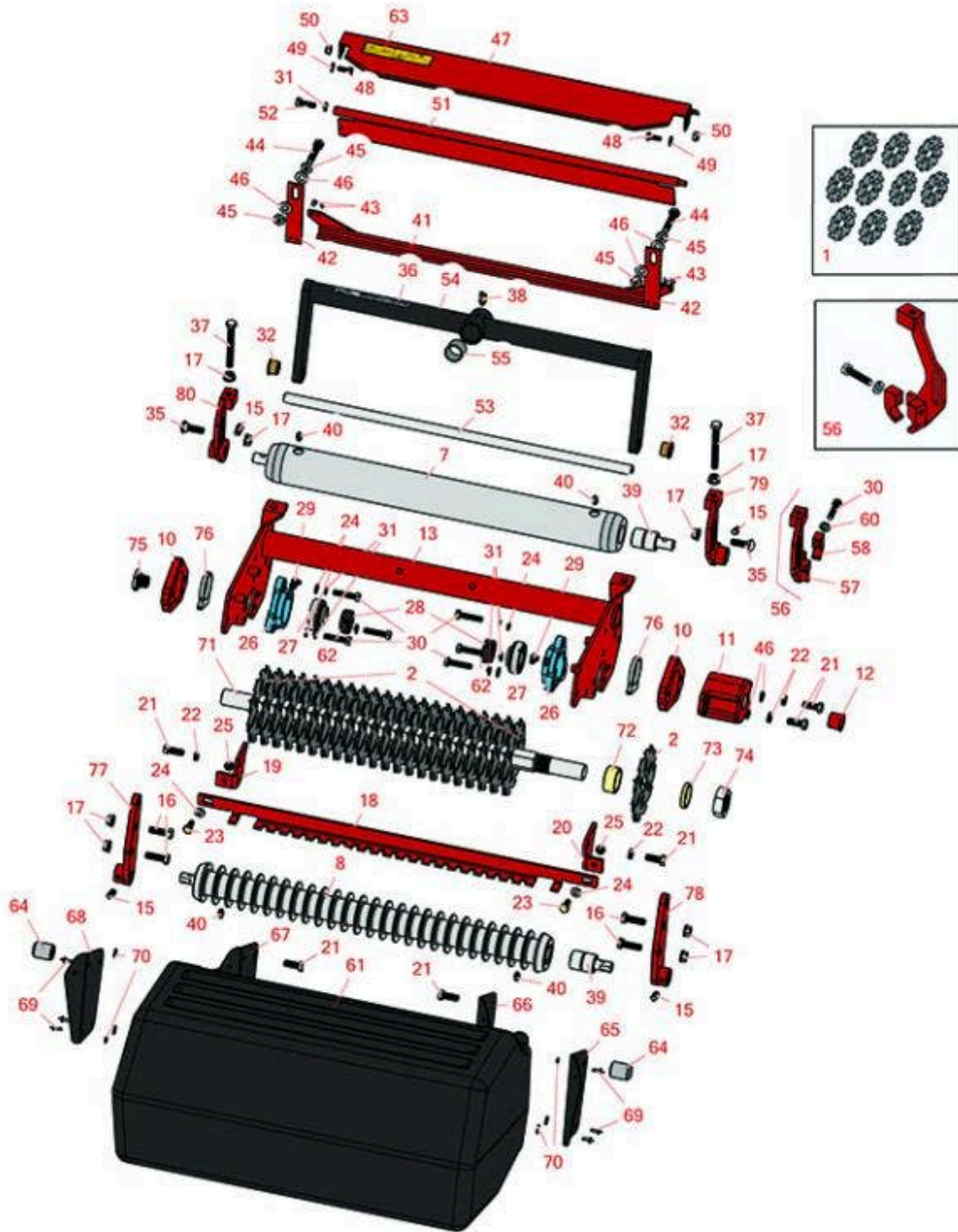




Replaces Toro Reelmaster 223D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



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Replaces Toro Reelmaster 223D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R106-6392	106-6392	Verti-Cut Blade Kit - 2mm Carbide Tipped	1	
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Tech Note: Includes Carbide Tipped Blades to rebuild 3 dethatching reels: 108 ea: R150209C Vertical Mower Blade:

Verti-Cut Blades

2	R17-1590	17-1590	Verti-Cut Blade	24	
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2	R150109C	106-5422	Verti-Cut Blade - Carbide Tipped 1.2mm	0	
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2	R150209C	106-6355	Verti-Cut Blade - Carbide Tipped 2mm	24	
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R&R Rollers

7	R82-6680	82-6680	Roller - Smooth Tubular Steel	1	
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8	R75-1520	75-1520	Roller - Grooved Machined Solid Steel	0	
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Tech Note: Machined from solid steel this heavy weight roller uses greasable "water-pump" style bearings. :

Other Parts Available

10	R82-6810	82-6810, 82-6810-01	Plate - Blade Shaft Bearing	2	
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11	R10-5080	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
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12	R12-0460	12-0460	Caplug - End Cap	1	
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13	R82-6710	82-6710	Frame	1	
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15	R3242-2	3242-2	Screw - 5/16-18 x 1/2 Sq HD Set	4	
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Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
16	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	4	
17	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	8	
18	R82-6830	82-6830, 82-6830-01	Bar - Scraper Grooved Roller	1	
19	R82-6870	82-6870, 82-6870-01	Bracket - Scraper RH	1	
20	R82-6880	82-6880, 82-6880-01	Bracket - Scraper LH	1	
21	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	4	
22	R3253-21	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	4	

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Replaces Toro Reelmaster 223D Parts

Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
23	R322-3	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	2	
24	R310266	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	8	
<i>Tech Note: Use with scraper & O.E.M. bearing housing:</i>					
24	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	6	
<i>Tech Note: Use with R&R housings:</i>					
25	R3296-29	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	2	
26	R76-2460	76-2460	Bearing - Flange	2	
27	R251-337	251-337	Bearing - Ball	2	
28	R3245-35	3245-35	Screw - Set 1/4-28 x 1/4	2	
29	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	6	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
30	R322-7	01-150-0750, 01-150-0760, 01-178-0512, 20-28-AD, 20-28-AGD, 322-7, 3223-4	Bolt - Hex HD 5/16-18 x 1-1/2	6	
30	RP3018-1		Bolt - Hex HD 5/16-18 x 1-1/4	6	
31	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 42-9850, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	7	
32	R3-1506	3-1506, 75-2160, Apr-50	Bushing - Bronze	2	
35	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2	
36	R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1	
37	R323-49	323-49	Bolt - HOC 3/8-16 x 3 1/2	2	
38	R302-60	302-60	Zerk - Grease 90 Deg.	1	
39	R75-1290	75-1290	Bearing - Roller	4	

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Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	4	
41	R82-6740	82-6740	Scraper - Assy	1	
42	R82-6770	82-6770, 82-6770-01	Spring - Scraper	2	
43	R3269-4	3269-3, 3269-4	Rivet - Rear Deflector	4	
44	R323-53	323-53, 57-3210	Bolt - Hex HD 3/8-16 x 1-3/4	2	
45	R3218-3	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	4	

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Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	6	
47	R75-1840	75-1840	Shield - Grass	1	
48	R321-4	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	2	
49	R3256-22	24-9-BD, 3-1032, 3256-1, 3256-22, 93-0954, 93-0989	Washer - Flat 1/4 Yellow	2	

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Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50	R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	2	
51	R82-6780	82-6780, 82-6780-01	Deflector - Rear	1	
52	R322-5	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	1	
53	R75-1710	75-1710	Rod - Support Cutting Unit	1	
54	R82-6540	100-6193, 100-6194, 82-6540, 82-6540-03	Frame - Carrier Cutting Unit	1	
55	R67-1750	67-1750	Bushing - 1 Long	2	
56	R150433		Bracket - Quick Release V-Cut	1	
57	R150434		Bracket - Quick Release	1	
58	R150432		Clamp - Quick Release Bkt	1	
60	R446136		Washer - Lock 5/16 Zinc	1	
61	R75-4010	104-8219, 75-4010	Grass Basket	1	
62	R251-77	251-77	Collar - Bearing	2	
63	R93-6688	93-6688	Decal - Warning	1	

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Verti-Cut Unit

Verti-Cut Reel & Frame



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
64	R75-3930	75-3930	Pin - Grass Basket	2	
65	R75-4030	75-4030	Support - Inner LH	1	
66	R75-4040	75-4040	Support - Outer LH	1	
67	R75-4050	75-4050	Support - RH Outer	1	
68	R75-4020	75-4020	Support - RH Inner	1	
69	R3269-28	3269-28	Rivet - Pop Grass Basket	6	
70	R3256-49	3256-49	Washer - Flat 3/16x9/16x18GA	6	
71	R82-6570	82-6570	Shaft - V-Cut	1	
72	R82-6600	82-6600	Spacer - V-Cut	23	
73	R17-1600	17-1600	Spacer - V-Cut Reel 1/4	2	
74	R3220-18	3220-18, 67-5840	Nut - Jam V-Cut Shaft	1	
75	R77-0340	77-0340	Nut - Splined Reel	1	
75	R93-1394	93-1394	Nut - Splined RH Thrd .812 Long	1	
76	R82-6820	82-6820	Spacer - Bearing	2	
77	R82-6510	82-6510, 82-6510-01	Support - Right Hgt of Cut	1	
78	R82-6530	82-6530, 82-6530-01	Support - Left Height of Cut	1	
79	R82-6650	82-6650, 82-6650-01	Bracket - LH Height of Cut	1	
80	R82-6630	82-6630, 82-6630-01	Bracket - RH Height of Cut	1	

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