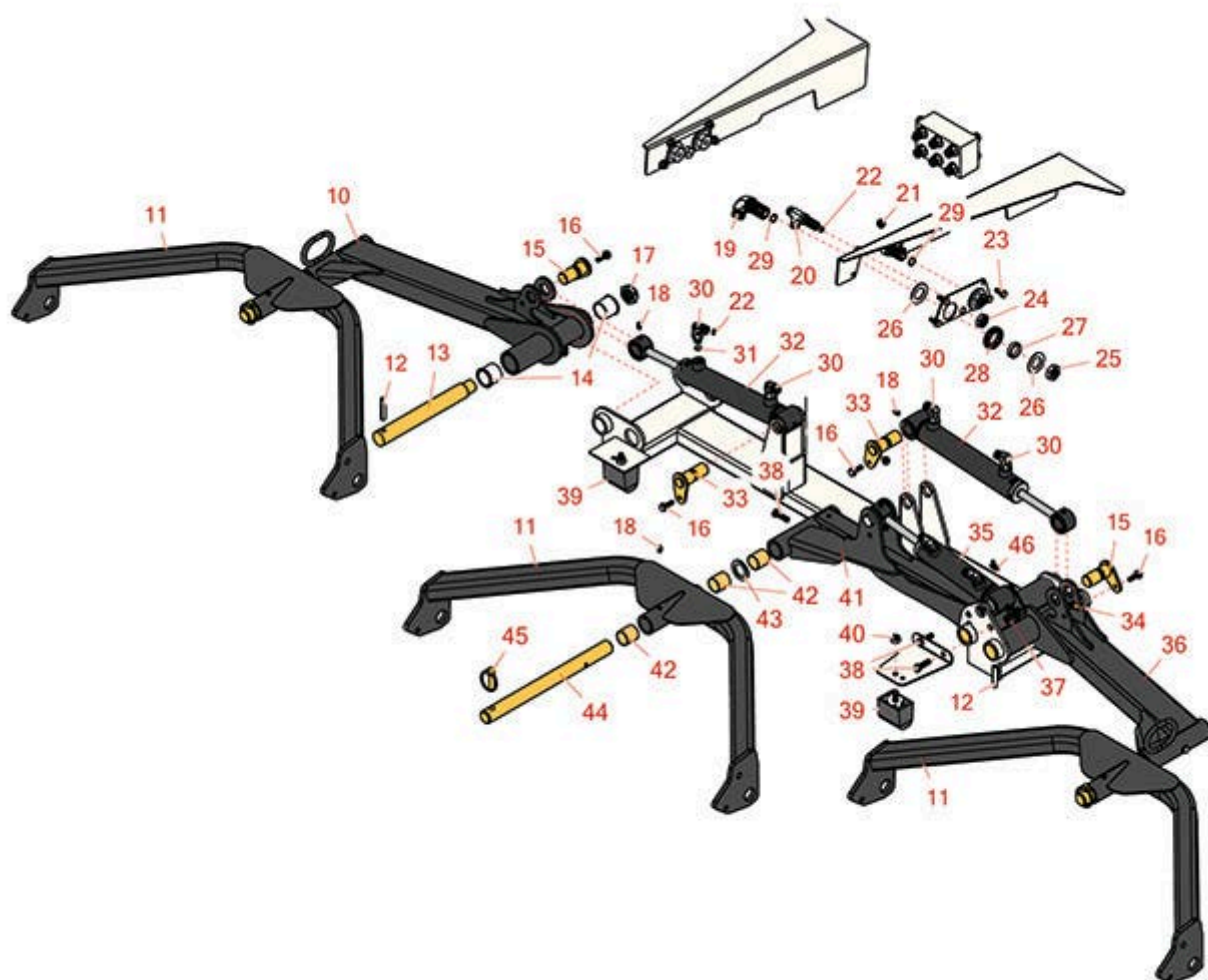




# Replaces Toro Groundsmaster 4500-D

## Parts

Traction Unit  
Front Lift Arm



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# Replaces Toro Groundsmaster 4500-D

## Parts

*Traction Unit  
Front Lift Arm*



| Item No | R&R Part No.      | OEM Part No.                                                                                                                                   | Description               | Qty Req | Order Quantity |
|---------|-------------------|------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|---------|----------------|
| 10      | <b>R108-4034</b>  | 108-4034                                                                                                                                       | No. 5 Liftarm Assy        | 1       |                |
| 11      | <b>R115-3453</b>  | 104-5656,<br>115-3453                                                                                                                          | Carrier Frame Assy        | 3       |                |
| 12      | <b>R32121-110</b> | 32121-110                                                                                                                                      | Roll Pin - Slotted        | 3       |                |
| 13      | <b>R95-7158</b>   | 95-7158                                                                                                                                        | Pin - Pivot               | 3       |                |
| 14      | <b>R104-0015</b>  | 104-0015,<br>104-8339                                                                                                                          | Bushing - Flanged         | 6       |                |
| 15      | <b>R104-5525</b>  | 104-5525,<br>131-4201,<br>131-4201`                                                                                                            | Cylinder Pin Assy         | 3       |                |
| 16      | <b>R3234-29</b>   | 3234-17,<br>3234-29                                                                                                                            | Bolt - 5/16-18x1 Serr Hex | 6       |                |
| 17      | <b>R3296-49</b>   | 3296-49                                                                                                                                        | Locknut - 1 in 14         | 3       |                |
| 18      | <b>R302-5</b>     | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease          | 11      |                |
| 19      | <b>R340-72</b>    | 340-72,<br>96-0865                                                                                                                             | Fitting-Bulkhead,         | 1       |                |
| 20      | <b>R340-68</b>    | 340-120,<br>340-68                                                                                                                             | Fitting - Tee - Bulkhead  | 1       |                |

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## Parts

Traction Unit  
Front Lift Arm



| Item No                           | R&R Part No.     | OEM Part No.                                                                                        | Description                 | Qty Req | Order Quantity |
|-----------------------------------|------------------|-----------------------------------------------------------------------------------------------------|-----------------------------|---------|----------------|
| 21                                | <b>R445722</b>   | 30-8980,<br>32128-2,<br>32128-20,<br>32128-20                                                       | Nut - Serrated Washer       | 8       |                |
| 22                                | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78                                                                      | O-Ring                      | 9       |                |
| <i>Tech Note: 2002-2014 Only:</i> |                  |                                                                                                     |                             |         |                |
| 23                                | <b>R322-3</b>    | 01-150-1420,<br>01-178-0506,<br>20-24-AD,<br>20-24-AGD,<br>322-3,<br>48-9270,<br>513339,<br>908017P | Bolt - Hex HD 5/16-18 x 3/4 | 8       |                |
| 24                                | <b>R340-70</b>   | 340-70                                                                                              | Nut - Lock                  | 2       |                |
| 25                                | <b>R340-74</b>   | 340-74                                                                                              | Locknut - Bulkhead          | 5       |                |
| 26                                | <b>R69-9010</b>  | 69-9010,<br>9-9010                                                                                  | Washer                      | 10      |                |
| 27                                | <b>R69-9000</b>  | 125-1984,<br>69-9000                                                                                | Spacer                      | 5       |                |
| 28                                | <b>R240-3</b>    | 240-3                                                                                               | Grommet- Rubber             | 5       |                |
| 29                                | <b>R237-65</b>   | 237-65,<br>237.65                                                                                   | O-Ring                      | 6       |                |
| 30                                | <b>R340-77</b>   | 340-100,<br>340-77,<br>95-7889                                                                      | Hydraulic Fitting           | 6       |                |
| 31                                | <b>R237-42</b>   | 237-42,<br>31-4160                                                                                  | O-Ring                      | 6       |                |
| 32                                | <b>R107-1979</b> | 104-5527,<br>107-1979,<br>127-6429                                                                  | Cylinder - Lift             | 2       |                |

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## Parts

Traction Unit  
Front Lift Arm



| Item No                           | R&R Part No.     | OEM Part No.                                                                                                              | Description                      | Qty Req | Order Quantity |
|-----------------------------------|------------------|---------------------------------------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| <i>Tech Note: 2002-2015 Only:</i> |                  |                                                                                                                           |                                  |         |                |
| 33                                | <b>R105-9889</b> | 105-9889,<br>125-1906                                                                                                     | Cylinder Pin Assy                | 3       |                |
| <i>Tech Note: 2002-2015 Only:</i> |                  |                                                                                                                           |                                  |         |                |
| 34                                | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041                                                                                       | Locknut - 5/16-18 Flanged Y/Zinc | 6       |                |
| 35                                | <b>R107-1980</b> | 104-5528,<br>107-1980,<br>127-6427                                                                                        | Cylinder - Lift                  | 1       |                |
| <i>Tech Note: 2002-2015 Only:</i> |                  |                                                                                                                           |                                  |         |                |
| 36                                | <b>R108-4033</b> | 108-4033                                                                                                                  | No. 4 Lift Arm Assy              | 1       |                |
| 37                                | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570                                                                           | Locknut - 3/8-16 Nylon Flanged   | 2       |                |
| 38                                | <b>R400264</b>   | 01-150-0180,<br>01-178-0610,<br>20-48-AD,<br>20-48-AGD,<br>32-9160,<br>3224-3,<br>323-29,<br>323-7,<br>400264,<br>908035P | Bolt - Hex HD 3/8-16 x 1-1/4     | 5       |                |
| 39                                | <b>R87-3470</b>  | 87-3470                                                                                                                   | Bumper - Rubber                  | 2       |                |
| 40                                | <b>R33025-00</b> | 32025-00,<br>33025-00                                                                                                     | Locknut - 10mm x 1.5 Jam         | 2       |                |
| 41                                | <b>R108-4032</b> | 108-4032                                                                                                                  | No. 1 Liftarm Assy               | 1       |                |
| 42                                | <b>R108-4000</b> | 108-4000                                                                                                                  | Bushing                          | 12      |                |
| 43                                | <b>R3-6781</b>   | 3-6781                                                                                                                    | Washer - Thrust - Castor Wheel   | 3       |                |

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*Traction Unit  
Front Lift Arm*



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|---------|------------------|--------------|-------------------------|---------|----------------|
| 44      | <b>R108-4023</b> | 108-4023     | Shaft - Carrier - Pivot | 3       |                |
| 45      | <b>R283-71</b>   | 283-71       | Pin - Lynch Heavy Duty  | 3       |                |
| 46      | <b>R302-60</b>   | 302-60       | Zerk - Grease 90 Deg.   | 1       |                |

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