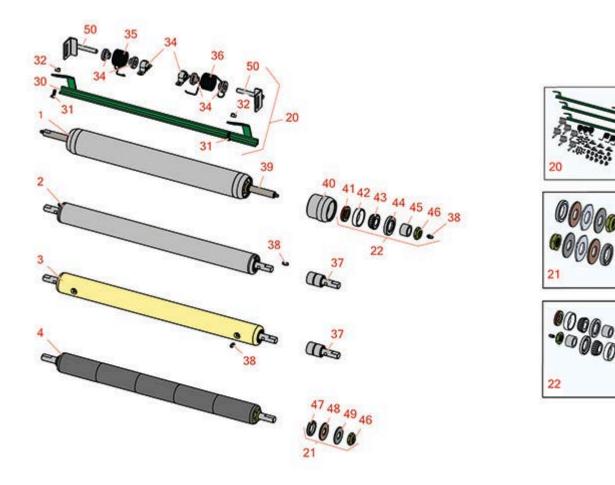




Single Point Cutting Unit Rear Rollers







Single Point Cutting Unit Rear Rollers

R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
Rear Rollers						
R150692		Roller - Smooth Heavy Duty Tubular Steel	0			
Tech Note: Constrextended life.:	ructed with a through shaft	t, this heavy duty roller uses tapered bearings	s for			
R21-8450		Roller - Smooth Tubular Steel	0			
Tech Note: Constructed with greasable "water-pump" style bearings. :						
R150300		Roller - Smooth Solid Steel	0			
Tech Note: Machi bearings.:						
R150341		Roller - Smooth UHMW Polyethylene	0			
	•		less			
haul Kits						
R53-9240G		Scraper Kit - Rear Roller SET/3	1			
R100136		Overhaul Kit - Roller	0			
Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:						
R101395		Overhaul Kit - UHMW Roller	0			
Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A						
r Parts Available						
R42-4800G		Bar - Scraper Rear Roller-Green	1			
	R150692  Tech Note: Constrestended life.:  R21-8450  Tech Note: Constrestended Note: Constrestended Note: Machina bearings.:  R150341  Tech Note: Include Steel shaft and restended Shaft	R150692  Tech Note: Constructed with a through shaft extended life.:  R21-8450  Tech Note: Constructed with greasable "wate R150300  Tech Note: Machined from solid steel, this he bearings.:  R150341  Tech Note: Machined from solid UHMW, this steel shaft and requires no grease. UHMW manul Kits  R53-9240G  R100136  Tech Note: Includes 2 ea.: R150674 Wear Sle Bearings, R254-79 Bearing Cups, R3296-15 L R101395  Tech Note: Fits all R&R 2" Dia. Black UHMW in Pins; 2 ea.: R3296-15 Locknuts, R150347T Tele Bronze Thrust Washers:  r Parts Available	R150692 Roller - Smooth Heavy Duty Tubular Steel  Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings extended life.:  R21-8450 Roller - Smooth Tubular Steel  Tech Note: Constructed with greasable "water-pump" style bearings.:  R150300 Roller - Smooth Solid Steel  Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pum bearings.:  R150341 Roller - Smooth UHMW Polyethylene  Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stains steel shaft and requires no grease. UHMW material prevents build-up of debris.:  haul Kits  R53-92406 Scraper Kit - Rear Roller SET/3  R100136 Overhaul Kit - Roller  Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:  R101395 Overhaul Kit - UHMW Roller  Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R15032 Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150 Bronze Thrust Washers:  **Parts Available**	Rear Rollers  R150692  Roller - Smooth Heavy Duty Tubular Steel pearings for extended life.:  R21-8450  Roller - Smooth Tubular Steel 0  Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:  R21-8450  Roller - Smooth Tubular Steel 0  Tech Note: Constructed with greasable "water-pump" style bearings.:  R150300  Roller - Smooth Solid Steel 0  Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:  R150341  Roller - Smooth UHMW Polyethylene 0  Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:  haul Kits  R53-9240G  Scraper Kit - Rear Roller SET/3 1  R100136  Overhaul Kit - Roller 0  Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:  R101395  Overhaul Kit - UHMW Roller 0  Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:		

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Single Point Cutting Unit Rear Rollers

	R&R Part No.	OEM Part No.	Description	Qty <b>Order</b> Req <b>Quantity</b>
31	R400106	R321-3, R513315, R908002P	Bolt - Hex HD 1/4-20 x 5/8	4
32	R32152-4	444708, R444708	Locknut - 1/4-20 All Metal	4
33	R256-239		Bearing	2
34	R19-9560		Spacer - Spring	4
35	R19-9540		Spring - Torsion LH	1
36	R19-9550		Spring - Torsion RH	1
37	R21-8430	R150301	Bearing - Roller	2
38	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004	Fitting - Grease	2
39	R150693		Shaft - HD Rear Roller	1
40	R61-0380		Roller End - Cap Solid	2
41	R253-152	R253-116, R3001656	Seal - Inner Roller	2

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Single Point Cutting Unit Rear Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
42	R254-79	R01-103-0060, R01-103-0130, R1-633584, R252-106, R255820, R32-7800, R32-9590, R4121175, R70030-50301, R808088, RB4015, RG-372, RJD8226	Cup - Bearing	2		
	Tech Note: Use R254-79M installation mandrel to properly install race.:					
43	R254-78	R01-102-0060, R01-102-0130, R255815, R32-7790, R32-9580, R385174, R4121174, R4135152, R70030-50302, R93-4813, RB4512, RG-373, RJD8188	Tapered Bearing Cone	2		
44	R253-117	R253-165, R255805, R3004882	Seal - Outer Triple Lip	2		
45	R150674		Sleeve - Wear 3/4 Plated	2		
46	R3296-15	367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345	Locknut - 3/4-16 Nylon Jam	2		

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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
47 <b>R150347T</b>	R150347	Seal - Nonstick Lip	2	
48 <b>R150333</b>	R150447	Washer - Flat Keyed Outer SS	2	
49 <b>R150334A</b>		Washer - Thrust SAE660 Bronze	2	
50 <b>R53-9250</b>		Bracket - Scraper Mount	2	