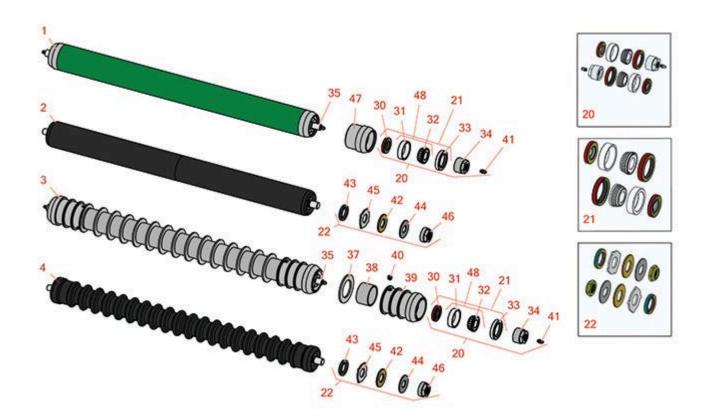
## Replaces R&R Products Reel Max 331D

Parts Cutting Unit

Rollers





& R ducts	Replaces R&R Pr Parts Cutting Unit Rollers	oducts Reel Max 331D		
R&R	OEM	Description	Qty	Order
		Description	кец	Quantity
R61-0410G		Roller - Smooth Tubular Steel - Green	1	
		gh shaft, this heavy duty roller uses greasable		
R1503770	R150377	Roller - Smooth UHMW Polyethylene	0	
R63-5160	R62-7410, R82-2400, R92-1846	Roller - Grooved Repairable Steel	0	
extended life	This roller can be repaired by i			
R1503780	R150378	Roller - Grooved UHMW Polyethylene	0	
solid stainle	ss steel shaft and requires no be	arings or grease. Patented groove design and	a 1"	
R106-9607	R100145	Overhaul Kit - Roller	0	
			79	
R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
ball bearing	s Includes 2 ea.: R1503230 Star	Washers, R1503470 Seals, R150333 Thrust	se	
r Parts Avail	able			
R253-152	R253-116, R3001656	Seal - Inner Roller	2	
	Part No. Rollers to fit Rel-0410G Detail Descritapered bear R1503770 Detail Descritation R63-5160 Detail Descritation R1503780 Detail Descritation R1503780 Detail Descritation R106-9607 Detail Descritation R101399 Detail Descritation R101399	Parts Cutting Unit RollersR&R Part No.OEM Part No.RelationPart No.Rollers to fit 27" UnitsR61-0410GDetail Description: Constructed with a throug tapered bearings for extended life.:R1503770R150377Detail Description: Machined from solid UHM stainless steel shaft and requires no grease.R63-5160R62-7410, R82-2400, R92-1846Detail Description: Constructed with a throug extended life. This roller can be repaired by a washers and spacers.:R1503780R150378Detail Description: Machined from solid UHM solid stainless steel shaft and requires no grease.R1503780R150378Detail Description: Constructed with a throug extended life. This roller can be repaired by a washers and spacers.:R106-9607R100145Detail Description: Includes 2 ea: R253-146 S Bearing Cups, R302-5 Zerks & R71-3590 NutsR101399Detail Description: Fits all R&R 2-1/2" - 3-1/2 ball bearings Includes 2 ea: R1503230 Star Washers, R3296-15 Locknuts, R1503471 Bror Parts AvailableR253-116,	Cutting Unit Rollers OEM Part No. Description   Reflers to fit 27" Units Roller - Smooth Tubular Steel - Green   Refl-0410G Roller - Smooth Tubular Steel - Green   Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life:   R1503770 R150377   R61-0410G R150377   R61er - Smooth UHMW Polyethylene   Detail Description: Machined from solid UHMW, this low maintenance roller uses at 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris:   R63-5160 R62-7410, R82-2400, R92-1846 Roller - Grooved Repairable Steel   Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers::   R1503780 R150378 Roller - Grooved UHMW Polyethylene   Detail Description: Machined from solid UHMW, this low maintenance roller rotates around solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:   R106-9607 R100145 Overhaul Kit - Roller   Detail Description: Includes 2 ea: R253-146 Seals, R253-152 Seals, R254-78 Bearings, R254-78 Bearing Cups, R302-5 ZerKs & R71-3590 Nuts:   R11399 Overhaul Kit - UHMW 2 Pc Roller   De	Ref. OEM Oty   Rart No. OEM Description Oty   Rollers to fit 27" Units Roller - Smooth Tubular Steel - Green 1   Rollers to fit 27" Units Roller - Smooth Tubular Steel - Green 1   Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life. Roller - Smooth UHMW 0   Rt503770 R150377 Roller - Smooth UHMW 0 0   Detail Description: Constructed with a through shaft and greasable tapered bearings of extended life. 0 0   Rt503770 R150377 Roller - Smooth UHMW 0   Detail Description: Constructed with a through shaft and greasable tapered bearings of extended life. 0   R63-5160 R62-7410, R32-2400, R32-1846 Roller - Grooved Repairable Steel 0   Detail Description: Constructed with a through shaft and greasable tapered bearings for extended life. This roller con be repaired by unscrewing the ends and replacing the series of washers and spacers:: R1503780 R150378 Roller - Grooved UHMW 0   Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.: 0

R&R Products	Replaces R&R Produce Parts Cutting Unit Rollers	cts Reel Max 331D	
ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Order Req Quantity
31 <b>R254-79</b>	R01-103-0060, R01-103-0130, R1-633584, R252-106, R255820, R32-7800, R32-9590, R4121175, R70030-50301, R808088, RB4015, RG-372, RJD8226	Cup - Bearing	2
Detail Desc	ription: Use R254-79M installation mandr	el to properly install race.:	
32 <b>R254-78</b>	R01-102-0060, R01-102-0130, R1-633585, R255815, R32-7790, R32-9580, R385174, R4121174, R4125152, R70030-50302, R93-4813, RB4512, RG-373, RJD8188	Tapered Bearing Cone	2
33 <b>R253-146</b>	R105-0150, R253-143, R253-153	Seal	2
34 <b>R71-3590</b>	R61-0370	Nut - Adjusting Roller	2
35 <b>R61-0400</b>	R105-0156	Shaft - Roller	1
37 <b>R150672</b>		Washer - 2-3/4 Roller	0
38 <b>R150671</b>		Spacer - 2 3/4 / 3 Rollers 13/16 L	0
38 <b>R150676</b>		Spacer - 2-3/4 Dia x 1-1/4 L	0
39 <b>R150689</b>		Roller End - Threaded	2

Repro	& R ducts	Replaces R&R Proc Parts Cutting Unit Rollers	ducts Reel Max 331D		
ltem No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
40	R150691	R182-0, R70030-50483, RF5205	Screw - Set Nyloc 3/8-16 x 3/8	4	
41	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7842, RJD7844, RM0004, RZS48114-04	Fitting - Grease	0	
42	R1503471		Washer - Thrust SAE660 Bronze	2	
43	R1503470		Seal - Inner Wiper	2	
44	R150333	R150447	Washer - Flat Keyed Outer SS	2	
45	R1503230		Washer - Thrust Outer Keyed	2	
46	R150368		Nut - Adjusting	2	
47	R61-0380		Roller End - Cap Solid	2	
48	R500534	R2208006, RPT230030, RZS482621	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone: