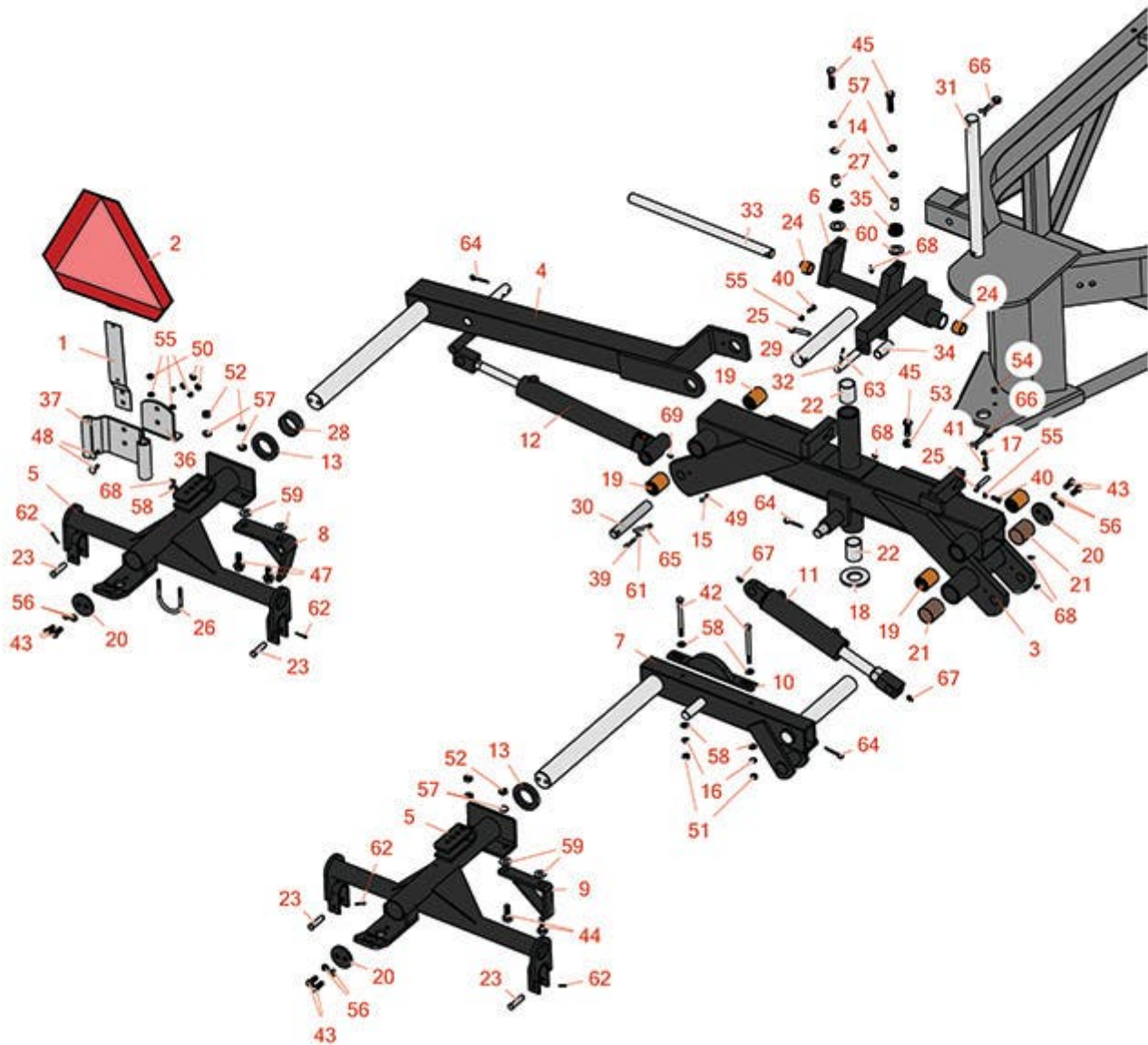




Replaces R&R Products Power Lift 7180GD Parts

*Pull Frame
Rear Carrier*



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Replaces R&R Products Power Lift 7180GD Parts

Pull Frame
Rear Carrier



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	R112409		Spade Mount - Fits Smv Sign	1	
2	R112410		Sign - Slow Moving Vehicle	1	
3	R116653		Carrier Frame Assy - Rear	1	
<i>Detail Description: Includes R550344, R342049, R343229 & R471227:</i>					
4	R116654		Wing Arm Assy - RH Rear	1	
4	R116655		Wing Arm Assy - LH Rear	1	
5	R5000622	R122409	Carrier Frame Assy	3	
6	R122410		Arm Assy	1	
7	R122412		Center Arm Assy	1	
8	R163206		Cam - Black	2	
9	R163207		Cam - Center Arm	1	
10	R163208		Cam Assy - Black	1	
11	R163214		Hydraulic Cylinder	1	
11	R500798	R502798	Seal Kit - Fits R130210 Cylinder	1	
12	R163217		Hydraulic Cylinder	2	
12	R503067		Seal Kit - Fits R163217 Cyl	1	
13	R269005		Ring - Spacer 1/2	3	
14	R307314		Washer - 1/2	1	

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*Pull Frame
Rear Carrier*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
15	R3253-3	446130, R01-166-0070, R01-166-0410, R23-9-GD, R24-7150, R352-167, R446128, R446130	Washer - Lock 1/4	2	
16	R3254-6	446142, R01-166-0010, R01-166-0280, R01-166-0610, R12H304, R3253-5, R3254-18, R3290-223, R446140, R446142, R48-9370	Washer - Lock 3/8	2	
17	R310266	3256-3, R09056, R452004	Washer - Flat 5/16 USS	1	
17	R453009	3256-3, R01-166-0400, R24-10-BD, R24-9-AD, R24H1136, R32-9650, R3256-2, R3256-23, R3256-67, R3290-217, R3556-3, R4-2390, R452006, R7-0152	Washer - Flat 5/16 SAE	1	
18	R341942		Washer - 1-1/2	1	
19	R550344	R342022	Bushing - Formed 1.5 x 1.625 x 2	4	
20	R342028		End Cap	4	

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Replaces R&R Products Power Lift 7180GD Parts

Pull Frame
Rear Carrier



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
21	R342049		Bushing - Formed 1.75 x 1.875 x 2	2	
22	R343229		Bushing - Bronze	2	
23	R343870		Clevis Pin - 1/2 x 2	6	
24	R364140	R345610	Bushing	2	
<i>Tech Note: Pull Frame:</i>					
25	R346091	R364091	Pin - Retainer	3	
26	R346190		U-Bolt - 5/16-18 x 2-1/2	1	
27	R351419		Spacer	2	
28	R363189		Spacer - 1 in	2	
29	R363192		Pin - Pivot	2	
30	R363194		Pin - Front Lift Cyl	2	
31	R363195		Pin - Carrier Pivot	1	
32	R363215		Shaft	1	
33	R363221		Shaft - 18-1/4 in	1	
34	R363229		Roller	1	
35	R363230		Roller - Centering	2	
36	R363231		Bracket - Black	1	
37	R363234		Socket - Mounting - Smv	1	
39	R400116	R20-7-AD, R30-9680, R321-9, R3222-3	Bolt - Hex HD 1/4-20 x 1-1/2	2	
40	R400184	400184	Screw - 5/16-18 x 3/4 Hex	3	

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Replaces R&R Products Power Lift 7180GD Parts

*Pull Frame
Rear Carrier*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	R400190	R01-150-0720, R01-178-0510, R30-8680, R322-6, R513343	Bolt - Hex HD 5/16-18 x 1-1/4 GR5	1	
42	R400280		Bolt - Hex HD 3/8-16 x 4-1/2 GR5	2	
43	R400370		Bolt - Hex HD 7/16-20 x 1 GR5	8	
44	R400408	325-6, R01-150-0090, R01-178-0812, R20-87-AD, R20-87-AGD, R20-87-AGF, R3226-2, R325-6, R513376, R513378	Bolt - Hex HD 1/2-13 x 1-1/2	2	
45	R400412		Bolt - Hex HD 1/2-13 x 2	3	
47	R403754		Bolt - Whizlock 1/2-13 x 1-1/2	4	
48	R441602		Bolt - Carriage 5/16-18 x 3/4	2	
49	R443102	R01-188-0420, R22-11-AJD, R3217-5	Nut - 1/4-20 Yellow Zinc	2	
50	R443106	3218-2, 443106, R01-188-0518, R09003, R22-12-AJD, R32111-4, R3217-4, R3217-6, R513295, R513412, R915112P, R915978, R915979	Nut - 5/16-18 Y/Zinc Plated	4	
51	R443110		Nut - 3/8-16 Hex	2	

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Replaces R&R Products Power Lift 7180GD Parts

*Pull Frame
Rear Carrier*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	R443118	R01-188-0813, R22-15-AJD, R3217-9	Nut - 1/2-13 Zinc	6	
53	R443818	R01-191-0813, R3218-18, R3218-5	Nut - 1/2-13 Hex Jam Zinc	2	
54	R444718	444718	Nut - 5/16-18 Center Lock YZ	1	
55	R446136	446136, R446134	Washer - Lock 5/16 Zinc	3	
56	R446146	446148, R446148	Lock Washer - 7/16	8	
57	R446154	R446152	Washer - Lock 1/2	8	
58	R453011	3256-24, 453011, R01-166-0100, R01-166-0120, R01-166-0270, R01-166-0500, R01-166-0600, R01-166-0620, R132-4593, R237-12, R24-10-AD, R24-11-AD, R24-11-BD, R24-12-AD, R24-12-BD, R30-9310, R32-8190, R3256-24, R3256-3, R3256-36, R3256-4, R47-9950	Washer - Flat 3/8 SAE Y/Zinc	4	

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*Pull Frame
Rear Carrier*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R453017	3256-26, R01-166-0050, R01-166-0240, R01-166-0800, R24-13-AD, R24-14-AD, R32-8110, R3256-6, R452012, R69-8980	Washer - Flat 1/2	0	
60	R453022	R01-166-0480, R01-166-1220, R21-3880, R217-21, R3-7471, R30-8550, R30-9110, R3256-28, R3256-44, R46-9030	Washer - 3/4 SAE	2	
61	R453023	R3256-1, R3256-72	Washer - Flat 1/4	2	
62	R460028	R01-151-0230, R28-10-D, R3272-7, R48-7530	Pin - Cotter 1/8 x 1	6	
63	R460050	R01-151-0060, R3272-23	Pin - Cotter 3/16 x 1-1/4	2	
64	R460052		Pin - Cotter 3/16 x 1-1/2	6	
65	R460072		Pin - Cotter 1/4 x 2-1/2	2	
66	R460088		Pin - Cotter 3/8 x 2-1/2	2	

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*Pull Frame
Rear Carrier*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
67	R471219	471219, R30-8360, R302-2, R302-24, R302-31, R471231, RJD7759, RJD7798	Zerk - Grease	2	
68	R471227		Fitting - Grease 1/4-28 45 Deg	7	
69	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004, RZS48114-04	Fitting - Grease	2	

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