



# Replaces R&R Products Power Lift 7180GD Parts

Premier Cutting Unit  
Rollers



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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|   |          |  |                                           |   |  |
|---|----------|--|-------------------------------------------|---|--|
| 1 | R700500G |  | Roller - Smooth Tubular Steel Regreasable | 1 |  |
|---|----------|--|-------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

|   |          |         |                                   |   |  |
|---|----------|---------|-----------------------------------|---|--|
| 2 | R1013902 | R101390 | Roller - Smooth UHMW Polyethylene | 1 |  |
|---|----------|---------|-----------------------------------|---|--|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |          |  |                                          |   |  |
|---|----------|--|------------------------------------------|---|--|
| 3 | R1013910 |  | Roller - Fusion Smooth UHMW Polyethylene | 1 |  |
|---|----------|--|------------------------------------------|---|--|

*Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:*

## Overhaul Kits

|    |         |  |                         |   |  |
|----|---------|--|-------------------------|---|--|
| 20 | R700505 |  | Conversion Kit - Roller | 1 |  |
|----|---------|--|-------------------------|---|--|

*Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:*

|    |         |  |                                 |   |  |
|----|---------|--|---------------------------------|---|--|
| 21 | R101399 |  | Overhaul Kit - UHMW 2 Pc Roller | 1 |  |
|----|---------|--|---------------------------------|---|--|

*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

|    |           |          |                       |   |  |
|----|-----------|----------|-----------------------|---|--|
| 22 | R114-5430 | 114-5430 | Overhaul Kit - Roller | 1 |  |
|----|-----------|----------|-----------------------|---|--|

*Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

## Other Parts Available

|    |         |         |                |   |  |
|----|---------|---------|----------------|---|--|
| 30 | R328058 | R002833 | Shaft - Roller | 1 |  |
|----|---------|---------|----------------|---|--|

|    |         |  |               |   |  |
|----|---------|--|---------------|---|--|
| 31 | R328062 |  | Seal - Roller | 2 |  |
|----|---------|--|---------------|---|--|

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|-----------------------------------------------------------------------------------------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|---------|----------------|
| 32                                                                                      | R412063      |                                                                                                                                                                                         | Screw - Sq. HD. Set      | 2       |                |
| 33                                                                                      | R700502      | R29-3440                                                                                                                                                                                | Retainer - Grease        | 2       |                |
| 34                                                                                      | R254-79      | R01-103-0060,<br>R01-103-0130,<br>R1-633584,<br>R252-106,<br>R255820,<br>R32-7800,<br>R32-9590,<br>R4121175,<br>R70030-50301,<br>R808088,<br>RB4015,<br>RG-372,<br>RJD8226              | Cup - Bearing            | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                                                                                                                                                                                         |                          |         |                |
| 35                                                                                      | R254-78      | R01-102-0060,<br>R01-102-0130,<br>R1-633585,<br>R255815,<br>R32-7790,<br>R32-9580,<br>R385174,<br>R4121174,<br>R4135152,<br>R70030-50302,<br>R93-4813,<br>RB4512,<br>RG-373,<br>RJD8188 | Tapered Bearing Cone     | 2       |                |
| 36                                                                                      | R700501      |                                                                                                                                                                                         | Roller End - Regreasable | 2       |                |

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|-------------------------------------------------------------------------------------------------|--------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 37                                                                                              | R302-5       | R173-0,<br>R21-6010,<br>R255825,<br>R302-37,<br>R302-47,<br>R302-57,<br>R302-58,<br>R302-6,<br>R31-0300,<br>R32-9660,<br>R471214,<br>R471223,<br>R471226,<br>R60-0800,<br>R62-3880,<br>R92-4181,<br>RJD7797,<br>RJD7842,<br>RJD7844,<br>RM0004,<br>RZS48114-04 | Fitting - Grease              | 2       |                |
| 38                                                                                              | R500534      | R2208006,<br>RPT230030,<br>RZS482621                                                                                                                                                                                                                           | Bearing - with Cup            | 4       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |              |                                                                                                                                                                                                                                                                |                               |         |                |
| 39                                                                                              | R1503470     |                                                                                                                                                                                                                                                                | Seal - Inner Wiper            | 1       |                |
| 40                                                                                              | R1503230     |                                                                                                                                                                                                                                                                | Washer - Thrust Outer Keyed   | 1       |                |
| 41                                                                                              | R1503471     |                                                                                                                                                                                                                                                                | Washer - Thrust SAE660 Bronze | 1       |                |
| 42                                                                                              | R150333      | R150447                                                                                                                                                                                                                                                        | Washer - Flat Keyed Outer SS  | 1       |                |
| 43                                                                                              | R3296-15     | 367029,<br>R1503473,<br>R32118-5,<br>R32127-23,<br>R32127-47,<br>R367029,<br>R445748,<br>RG-371,<br>RN101345                                                                                                                                                   | Locknut - 3/4-16 Nylon Jam    | 1       |                |

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|---------|--------------|----------------------------------------------------|-------------------------------|---------|----------------|
| 44      | R1013911     |                                                    | Shaft                         | 1       |                |
| 45      | R114-3717    | 114-3717                                           | Seal                          | 2       |                |
| 46      | R112-5290    | 112-5290,<br>R251-346,<br>R72-5430                 | Bearing - Stainless           | 2       |                |
| 47      | R112-7494    | 112-7494                                           | Seal                          | 4       |                |
| 48      | R114-3745    | 114-5411,<br>R106-6939,<br>R108-3151,<br>R114-5411 | Locknut - Bearing - Stainless | 2       |                |

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