



Cutting Unit Rollers







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity		
R&R I	Rollers to fit 4018	3					
5	R101129	R68618	Roller - Grooved Machined Aluminum	0			
	Tech Note: Machined from solid aluminum, this roller uses greasable "water-pump" style bearings.:						
6	R101130	R68616	Roller - Grooved Solid Steel	0			
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
R&R I	Rollers to fit 4022	2					
1	R158776	R1004991, R162917	Roller - Smooth Tubular Steel	0			
	Tech Note: Constructed with a through shaft and greasable ball bearings.:						
2	R101126		Roller - Smooth Solid Steel	0			
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:						
3	R101336		Roller - Smooth UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						
4	R68527R	R68527	Roller - Grooved Repairable Steel	0			
	Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
5	R101123		Roller - Grooved Machined Solid Aluminum	0			
	Tech Note: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:						
6	R68577		Roller - Grooved Machined Solid Steel	0			

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	Tech Note: Mach bearings.:	ined from solid steel, this he	avyweight roller uses greasable "water-pui	mp" style		
7	R101330	R1013300	Roller - Grooved UHMW Polyethylene	0		
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:					
R&R I	Rollers to fit 4020	6				
5	R101127	R67617	Roller - Grooved Machined Aluminum	0		
	Tech Note: Machined from solid aluminum, this roller uses greasable "water-pump" style bearings.:					
6	R101128	R68628	Roller - Grooved Machined Solid Steel	0		
	Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:					
Overl	haul Kits					
8	R100130		Overhaul Kit - Roller	0		
	Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:					
9	R101395		Overhaul Kit - UHMW Roller	0		
	Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:					
Othe	r Parts Available					
20	R305115	RET15219	Seal - Roller	2		
21	R303558	RET15220	Bearing - Roller	2		

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23	R150652	R325262	Washer - 2 Roller	33	
24	R302-5	R173-0, R21-6010, R255825, R302-37, R302-47, R302-57, R302-58, R302-6, R31-0300, R32-9660, R471214, R471223, R471226, R60-0800, R62-3880, R92-4181, RJD7797, RJD7842, RJD7844, RM0004	Fitting - Grease	2	
25	R101481	R311839, R364082	Bearing - Roller	2	
	Tech Note: Fits R&R Mach	nined Grooved Roller & Sm	ooth (19 lbs) Roller:		
26	R3296-15	367029, R1503473, R32118-5, R32127-23, R32127-47, R367029, R445748, RG-371, RN101345	Locknut - 3/4-16 Nylon Jam	2	
27	R150347T	R150347	Seal - Nonstick Lip	2	
28	R150334A		Washer - Thrust SAE660 Bronze	2	
29	R150323		Washer - Thrust Outer Keyed	2	
30	R150650		Roller End - 2 Repairable	2	

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31	R150690	R108-0989, R415509	Screw - Set 1/4-20 x 1/4	4
32	R102030	RET16251	Shaft - Front Roller	1
33	R101331		Shaft - 1 SS Front Roller	1