





# Replaces Lesco 300 & 500 Parts

Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                |        |                   |   |  |
|---|----------------|--------|-------------------|---|--|
| 1 | <b>R502871</b> | 020800 | Reel - 9 Blade LH | 1 |  |
|---|----------------|--------|-------------------|---|--|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                 |  |                              |   |  |
|---|-----------------|--|------------------------------|---|--|
| 1 | <b>R502871H</b> |  | Reel - 9 Blade Heavy Duty LH | 1 |  |
|---|-----------------|--|------------------------------|---|--|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |  |                           |   |  |
|---|----------------|--|---------------------------|---|--|
| 1 | <b>R506517</b> |  | Reel - 5 Blade Heavy Duty | 1 |  |
|---|----------------|--|---------------------------|---|--|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |        |                   |   |  |
|---|----------------|--------|-------------------|---|--|
| 1 | <b>R506630</b> | 012543 | Reel - 6 Blade LH | 1 |  |
|---|----------------|--------|-------------------|---|--|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                |        |                |   |  |
|---|----------------|--------|----------------|---|--|
| 1 | <b>R018594</b> | 018594 | Reel - 8 Blade | 1 |  |
|---|----------------|--------|----------------|---|--|

*Detail Description:* R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

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|   |                |  |                 |   |  |
|---|----------------|--|-----------------|---|--|
| 2 | <b>R101488</b> |  | Brush Reel - LH | 1 |  |
|---|----------------|--|-----------------|---|--|

*Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. \*Remove bedknife for the removal of pine needles.<BR><BR>SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:*

|   |                |  |                         |   |  |
|---|----------------|--|-------------------------|---|--|
| 2 | <b>R150481</b> |  | Brush Assy - Brush Reel | 4 |  |
|---|----------------|--|-------------------------|---|--|

### R&R Bedknives, Lifetime Guaranteed

|   |                |        |                                     |   |  |
|---|----------------|--------|-------------------------------------|---|--|
| 5 | <b>R503479</b> | 025531 | Bedknife - Tournament .094-.156 HOC | 1 |  |
|---|----------------|--------|-------------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |        |                               |   |  |
|---|----------------|--------|-------------------------------|---|--|
| 5 | <b>R503478</b> | 025517 | Bedknife - Thin .125-.219 HOC | 1 |  |
|---|----------------|--------|-------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |        |                                |   |  |
|---|----------------|--------|--------------------------------|---|--|
| 5 | <b>R503477</b> | 025504 | Bedknife - Thick .156-.438 HOC | 1 |  |
|---|----------------|--------|--------------------------------|---|--|

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

|   |                |  |                             |   |  |
|---|----------------|--|-----------------------------|---|--|
| 5 | <b>R101262</b> |  | Bedknife - Super Thick 5/16 | 1 |  |
|---|----------------|--|-----------------------------|---|--|

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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Rollers

|   |                |        |                               |   |
|---|----------------|--------|-------------------------------|---|
| 6 | <b>R158777</b> | 008466 | Roller - Smooth Tubular Steel | 1 |
|---|----------------|--------|-------------------------------|---|

*Detail Description: Constructed with a through shaft and greasable ball bearings.:*

|   |                |  |                                   |   |
|---|----------------|--|-----------------------------------|---|
| 7 | <b>R101335</b> |  | Roller - Smooth UHMW Polyethylene | 1 |
|---|----------------|--|-----------------------------------|---|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|   |                |        |                               |   |
|---|----------------|--------|-------------------------------|---|
| 8 | <b>R158776</b> | 008465 | Roller - Smooth Tubular Steel | 1 |
|---|----------------|--------|-------------------------------|---|

*Detail Description: Constructed with a through shaft and greasable ball bearings.:*

|   |                |  |                                   |   |
|---|----------------|--|-----------------------------------|---|
| 9 | <b>R101336</b> |  | Roller - Smooth UHMW Polyethylene | 1 |
|---|----------------|--|-----------------------------------|---|

*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

|    |                |        |                                   |   |
|----|----------------|--------|-----------------------------------|---|
| 10 | <b>R68527R</b> | 008485 | Roller - Grooved Repairable Steel | 1 |
|----|----------------|--------|-----------------------------------|---|

*Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:*

|    |                |  |                                    |   |
|----|----------------|--|------------------------------------|---|
| 11 | <b>R101330</b> |  | Roller - Grooved UHMW Polyethylene | 1 |
|----|----------------|--|------------------------------------|---|

*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:*

## Overhaul Kits

|    |                |  |                       |   |
|----|----------------|--|-----------------------|---|
| 15 | <b>R100130</b> |  | Overhaul Kit - Roller | 0 |
|----|----------------|--|-----------------------|---|

*Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:*

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|    |                |  |                            |   |  |
|----|----------------|--|----------------------------|---|--|
| 16 | <b>R101395</b> |  | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|--|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

## Filters

|    |                 |        |                                    |   |  |
|----|-----------------|--------|------------------------------------|---|--|
| 34 | <b>R74-3570</b> | 012628 | Baldwin Oil Filter - Hyd 10 Micron | 1 |  |
| 34 | <b>RRF10615</b> |        | SilverGuard Oil Filter             | 1 |  |

## Other Parts Available

|    |                |        |                            |   |  |
|----|----------------|--------|----------------------------|---|--|
| 20 | <b>R303558</b> |        | Bearing - Roller           | 2 |  |
| 20 | <b>R008474</b> | 008474 | Bearing - Roller           | 2 |  |
| 21 | <b>R305115</b> |        | Seal - Roller              | 2 |  |
| 21 | <b>R008475</b> | 008475 | Seal - Oil Roller          | 2 |  |
| 22 | <b>R302-5</b>  | 060078 | Fitting - Grease           | 2 |  |
| 23 | <b>R345470</b> | 012494 | Bolt - Rear Roller 7/16-20 | 2 |  |

*Detail Description: Incl. Grease Zerk:*

|    |                 |        |                               |    |  |
|----|-----------------|--------|-------------------------------|----|--|
| 24 | <b>R101272</b>  | 003094 | Screw - Bedknife 1/4-20 x 1/2 | 13 |  |
| 25 | <b>R101272T</b> |        | Bedknife Screw Driver Tool    | 1  |  |

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

|    |                 |        |                      |   |  |
|----|-----------------|--------|----------------------|---|--|
| 26 | <b>R102030</b>  | 008482 | Shaft - Front Roller | 1 |  |
| 27 | <b>R154909</b>  | 008464 | Shaft - Rear Roller  | 1 |  |
| 28 | <b>R36-7250</b> | 025491 | Grass Basket         | 1 |  |

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|------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------|-------------------------------------|---------|----------------|
| <i>Detail Description: &lt;BR&gt;Please note: Due to excessive air freight charges, this item will be shipped ground freight.:</i> |                 |              |                                     |         |                |
| 29                                                                                                                                 | <b>R4247911</b> | 012089       | Coupling - Hyd Motor - Glass Filled | 1       |                |
| 29                                                                                                                                 | <b>R3001720</b> |              | Coupler - Iron - Hyd Motor          | 1       |                |
| 30                                                                                                                                 | <b>R458013</b>  | 011896       | Ring - Retaining                    | 1       |                |
| 31                                                                                                                                 | <b>R500534</b>  | 010710       | Bearing - with Cup                  | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i>                                    |                 |              |                                     |         |                |
| 32                                                                                                                                 | <b>R336962</b>  | 008476       | Seal                                | 2       |                |
| 33                                                                                                                                 | <b>R335435</b>  | 008477       | Seal - Reel Housing                 | 1       |                |
| 35                                                                                                                                 | <b>R150650</b>  |              | Roller End - 2 Repairable           | 2       |                |
| 36                                                                                                                                 | <b>R150651</b>  |              | Spacer - 2-3/8 Roller               | 34      |                |
| 37                                                                                                                                 | <b>R150652</b>  |              | Washer - 2 Roller                   | 33      |                |
| 39                                                                                                                                 | <b>R150690</b>  |              | Screw - Set 1/4-20 x 1/4            | 4       |                |
| 40                                                                                                                                 | <b>R150425</b>  |              | Bolt - Hex HD 8-32 x 5/8            | 12      |                |
| 41                                                                                                                                 | <b>R150426</b>  |              | Washer - 8 SAE                      | 12      |                |
| 42                                                                                                                                 | <b>R3296-9</b>  |              | Locknut - Comb                      | 12      |                |
| 43                                                                                                                                 | <b>R012419</b>  | 012419       | Pin - Roll 1/8 x 3/4                | 10      |                |
| 44                                                                                                                                 | <b>R3296-15</b> | 006716       | Locknut - 3/4-16 Nylon Jam          | 2       |                |
| 45                                                                                                                                 | <b>R150333</b>  |              | Washer - Flat Keyed Outer SS        | 2       |                |
| 46                                                                                                                                 | <b>R150334A</b> |              | Washer - Thrust SAE660 Bronze       | 2       |                |
| 47                                                                                                                                 | <b>R150347T</b> |              | Seal - Nonstick Lip                 | 2       |                |

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