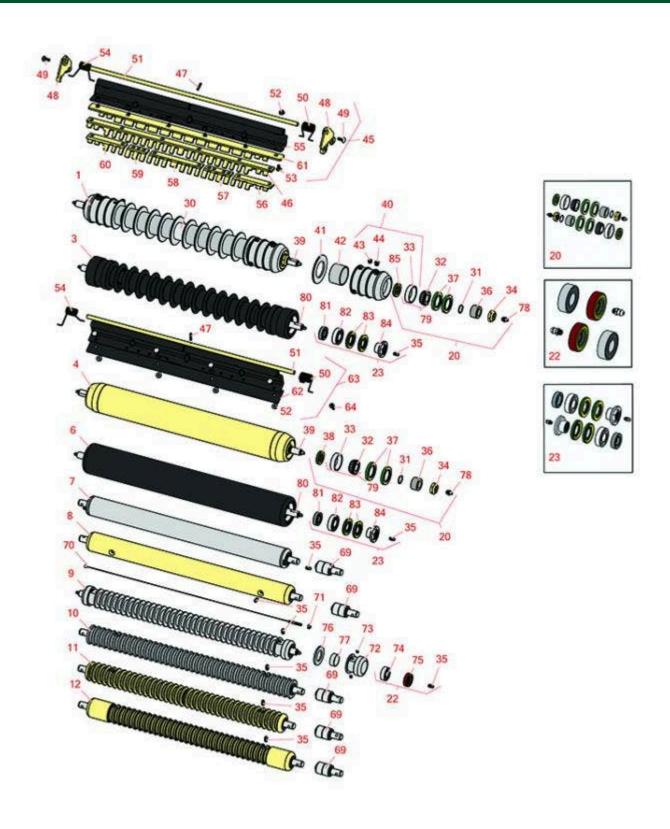




Heavy Cutting Unit Front Rollers



| | ducts | Parts Heavy Cutting Front Rollers | Unit | | | | | |
|----|---|--|-------------------|---|------------|-----------------|--|--|
| | R&R Part No. | OE Par | M rt No. | Description | Qty Reg | Orde Quantit | | |
| &R | Front Rollers | 1 | | | | | | |
| 1 | R500512 | | IT2966, I25317 | Roller - Grooved Repairable Steel | 0 | | | |
| | | | | shaft and greasable ball bearings. This rolle cing the series of washers and spacers.: | er can | | | |
| 3 | R1203820 | 120 | 03752 | Roller - Fusion Grooved UHMW Polyethylene | 0 | | | |
| | Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings and double seals for added life: | | | | | | | |
| 4 | RAET11263 | | T11263, IT2967 | Roller - Smooth Tubular Steel | 0 | | | |
| | Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.: | | | | | | | |
| 6 | R1203825 | | | Roller - Fusion Smooth UHMW Polyethylene | 0 | | | |
| | Detail Description: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings and double seals for added life.: | | | | | | | |
| | RAET10111 | | T10111, IT2876 | Roller - Smooth Tubular Steel | 0 | | | |
| 7 | Detail Description: This tubular steel roller uses greasable "water-pump" style bearings.: | | | | | | | |
| 7 | Detail Descr | | | | | | | |
| 7 | Detail Descr | | IT1442, IT2878 | Roller - Smooth Solid Steel | 0 | | | |
| 7 | RAMT1442 | AM iption: Machined fro | IT2878 | Roller - Smooth Solid Steel this heavy weight roller uses greasable "wate | - | | | |

| Rep | & R ducts | Replaces John E Parts Heavy Cutting Unit Front Rollers | Deere 3225B Reel Mower | | | | |
|------|---|---|--|------------|-------------------|--|--|
| | R&R Part No. | OEM Part No. | | Qty Req | Order Quantity | | |
| 10 | RAMT1061 | AET10557, AMT1061, AMT2877 | Roller - Grooved Machined Solid Steel | 0 | | | |
| | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: | | | | | | |
| 11 | RAET10954 | AET10954, AMT2875, AMT2879 | Roller - Grooved Machined Solid Steel | 0 | | | |
| | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.: | | | | | | |
| 12 | RAMT1443 | AMT1443, AMT2879 | Roller - Grooved Machined Solid Steel | 0 | | | |
| | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings. Extended length body.: | | | | | | |
| Over | haul Kits | | | | | | |
| 20 | RAET10632 | AET10632 | Overhaul Kit - Roller | 0 | | | |
| | Detail Description: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal: | | | | | | |
| 22 | R100130 | | Overhaul Kit - Roller | 0 | | | |
| | Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: | | | | | | |
| 23 | R114-5430 | | Overhaul Kit - Roller | 0 | | | |
| | | ption: Includes 4 ea.: R112-74 earings & R114-3745 Locknut | 94 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Se s: | als, | | | |
| Othe | r Parts Avail | able | | | | | |
| 30 | R500513 | | Tube - Only Grooved Roller | 1 | | | |
| 31 | R237-54 | U46731, U6731 | O-Ring - Small | 2 | | | |

Replaces John Deere 3225B Reel Mower Parts

Heavy Cutting Unit Front Rollers

| ltem | R&R | OEM | | Qty | Order |
|------|-------------------------|------------------------------|------------------------------------|-----|----------|
| No | Part No. | Part No. | Description | Req | Quantity |
| 32 | R254-78 | JD8188 | Tapered Bearing Cone | 2 | |
| 33 | R254-79 | JD8226 | Cup - Bearing | 2 | |
| | Detail Description: Us | se R254-79M installation | mandrel to properly install race.: | | |
| 34 | R3296-15 | N101345 | Locknut - 3/4-16 Nylon Jam | 2 | |
| 35 | R302-5 | JD7797, JD7842, JD7844 | Fitting - Grease | 2 | |
| 36 | RET15726 | ET15726, RET15726 | Sleeve - Wear Hardened | 2 | |
| 37 | RET15755 | ET15755 | Seal - Oil | 4 | |
| 38 | RET15756 | ET15756, MT1739, MT739 | Seal | 2 | |
| 39 | RET17515 | ET17515 | Shaft - Roller | 1 | |
| 40 | R500511 | | Roller End - Threaded 3 | 2 | |
| 41 | R150673 | | Washer - 3 Repairable Roller | 11 | |
| 42 | R150676 | | Spacer - 2-3/4 Dia x 1-1/4 L | 10 | |
| 43 | R150691 | | Screw - Set Nyloc 3/8-16 x 3/8 | 4 | |
| 44 | R170714 | E14814 | Fitting - Pressure Relief | 2 | |
| 45 | R500559 | BM18680, MT18680 | Scraper Kit - Grooved Roller | 1 | |
| | Detail Description: Fit | s John Deere AET11262 & | AMT2966 Grooved Roller Only: | | |

45 **R500573** Scraper Kit - SET/5 1 Detail Description: Fits R&R R500512 Roller Only & Incl R500572 Scraper:

46 **R500558**

Scraper - Grooved Roller

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Replaces John Deere 3225B Reel Mower Parts

Heavy Cutting Unit Front Rollers

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Item R&ROEMQtyOrderNoPart No.DescriptionReqQuantity

Tech Note: Fits OEM Roller Only:

Detail Description: 1 Piece Scraper fits OEM AET11262 & AMT2966 Grooved Roller:

| 47 | R34M7010 | 34M7010 | Pin - Spring | 5 |
|----|----------|---------------------|-----------------------------------|----|
| 48 | RMT2407 | MT2407 | Bracket - Roller Scraper | 10 |
| 49 | R03M7221 | 03M7221 | Bolt - Carriage M6 x 16 | 20 |
| 50 | RET17629 | ET17629 | Spring - Torsion LH | 5 |
| 51 | RET17757 | ET11757, ET17757 | Pin - Scraper | 5 |
| 52 | R14M7303 | 14M7303 | Nut - 6mm x 1.0 Flanged | 14 |
| 53 | R03M7251 | 03M7251 | Bolt - Gr. Roller Scraper | 30 |
| 54 | RET17630 | ET17630 | Spring - Torsion RH | 5 |
| 55 | R500571 | MT2369 | Bar - Scraper | 5 |
| 56 | RMT5159 | MT5159 | Scraper - Fits J.D. LH End | 5 |
| 57 | RMT2341 | MT2341 | Section - Grooved Scraper 4 Tooth | 5 |
| 58 | RMT2340 | MT2340 | Scraper - Fits J.D. Center | 5 |
| 59 | RMT2342 | MT2342 | Section - Grooved Scraper 3 Tooth | 5 |
| 60 | RMT5158 | MT5158 | Scraper - Fits J.D. RH End | 5 |
| 61 | R500572 | | Scraper - Fits R500512 Only | 5 |
| 62 | RMT2595 | MT2595, MT2895 | Scraper Blade - Solid Roller | 1 |
| 63 | RBM17684 | BM17684 | Scraper Kit - Solid Roller SET/5 | 1 |

Detail Description: Includes 20 ea: R03M7221 Bolt, R14M7303 Nut; 5 ea: R34M7010 Pin, R500571 Scraper Bar, RET17629 LH Spring, RET17630 RH Spring, RET17757 Pin, RMT2595 Scraper Blade:

Replaces John Deere 3225B Reel Mower Parts



Heavy Cutting Unit Front Rollers

| ltem | R&R | OEM | | Qty | Order |
|------|----------------------------|---|-------------------------------|-----|----------|
| | Part No. | Part No. | Description | Req | Quantity |
| 64 | R21M7246 | 21M7246 | Screw | 6 | |
| 69 | RAA35741 | AA35741, AET10129, TCA22836 | Bearing | 2 | |
| | Detail Description: 1/4" S | ide Hole: | | | |
| 70 | RAET10139 | AET10139 | Cable - Roller Scraper | 1 | |
| 71 | RU45916 | 14M7298, U45916 | Locknut - 10-24 ESNA | 2 | |
| 72 | R150650 | | Roller End - 2 Repairable | 2 | |
| 73 | R150690 | | Screw - Set 1/4-20 x 1/4 | 4 | |
| 74 | R303558 | ET15220 | Bearing - Roller | 2 | |
| 75 | R305115 | ET15219 | Seal - Roller | 2 | |
| 76 | R150652 | | Washer - 2 Roller | 33 | |
| 77 | R150651 | | Spacer - 2-3/8 Roller | 34 | |
| 78 | R471219 | 471219, 471231, JD7759, JD7798 | Zerk - Grease | 2 | |
| 79 | R500534 | | Bearing - with Cup | 2 | |
| | | | | | |
| 80 | R1203821 | | Shaft - Fusion Roller | 1 | |
| 81 | R114-3717 | | Seal | 2 | |
| 82 | R112-5290 | | Bearing - Stainless | 2 | |
| 83 | R112-7494 | | Seal | 4 | |
| 84 | R114-3745 | | Locknut - Bearing - Stainless | 2 | |
| | | | | | |

| R&R Products | Replaces John Dee Parts Heavy Cutting Unit Front Rollers | re 3225B Reel Mower | | |
|---------------------|---|---------------------|-----|----------|
| ltem R&R | OEM | Description | Qty | Order |
| No Part No. | Part No. | | Req | Quantity |

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Seal

253-122

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85 **R253-122**