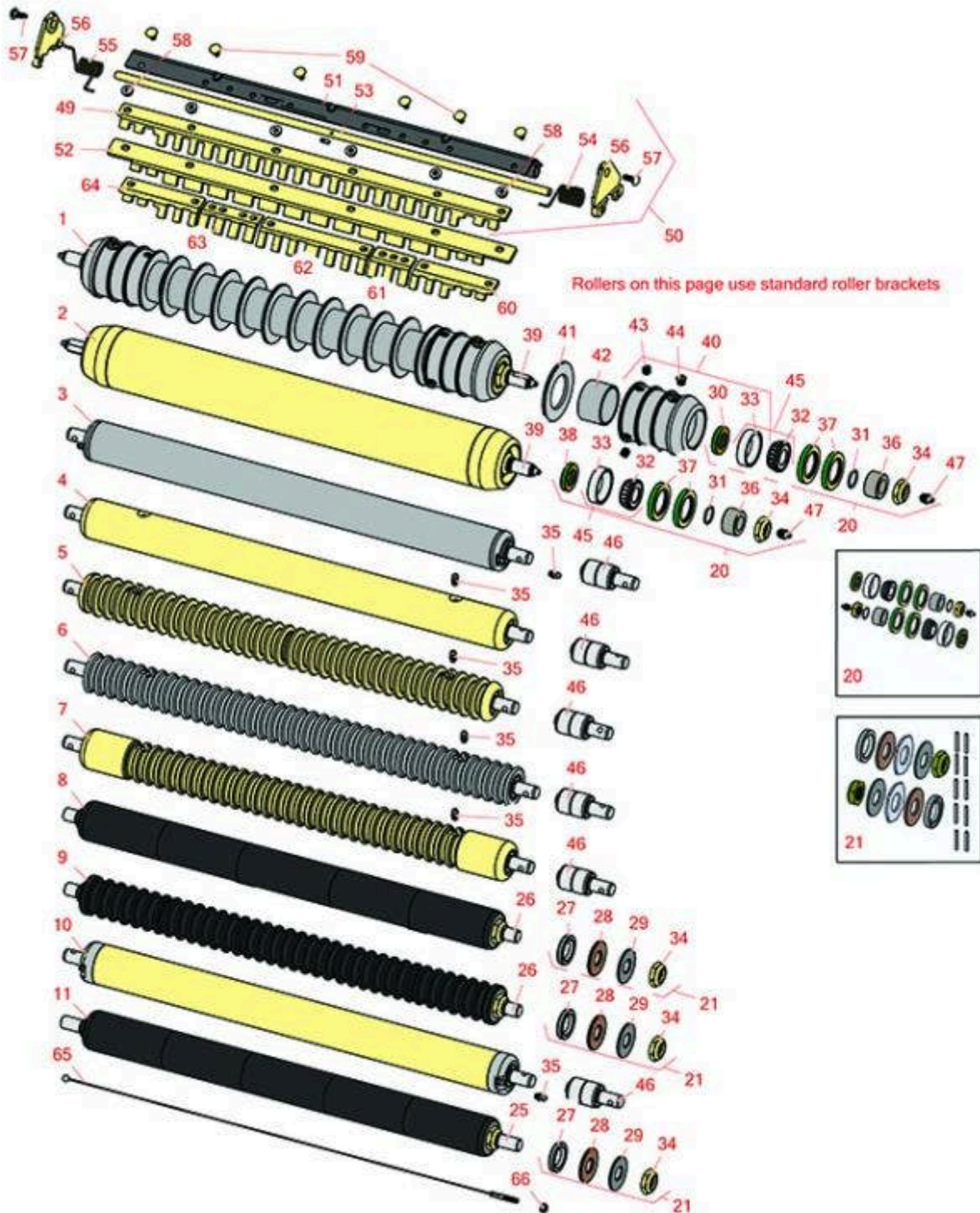




# Replaces John Deere 2500B Riding Greens Mower Parts

Cutting Unit - Serial up to 030000  
Rollers



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# Replaces John Deere 2500B Riding Greens Mower Parts

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| Item No  | R&R Part No.     | OEM Part No.                     | Description                           | Qty Req | Order Quantity |
|--|------------------|----------------------------------|---------------------------------------|---------|----------------|
| 1  | <b>R500512</b>   | AMT2966,<br>BM25317              | Roller - Grooved Repairable Steel     | 1       |                |
| <i>Tech Note: Constructed with a through shaft and greasable ball bearings. This roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i> |                  |                                  |                                       |         |                |
| 2  | <b>RAET11263</b> | AET11263,<br>AMT2967             | Roller - Smooth Tubular Steel         | 1       |                |
| <i>Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:</i>   |                  |                                  |                                       |         |                |
| 3  | <b>RAET10111</b> | AET10111,<br>AMT2876             | Roller - Smooth Tubular Steel         | 1       |                |
| <i>Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:</i>   |                  |                                  |                                       |         |                |
| 4  | <b>RAMT1442</b>  | AMT1442,<br>AMT2878              | Roller - Smooth Solid Steel           | 1       |                |
| <i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>   |                  |                                  |                                       |         |                |
| 5  | <b>RAET10954</b> | AET10954,<br>AMT2875,<br>AMT2879 | Roller - Grooved Machined Solid Steel | 1       |                |
| <i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>   |                  |                                  |                                       |         |                |
| 6  | <b>RAMT1061</b>  | AET10557,<br>AMT1061,<br>AMT2877 | Roller - Grooved Machined Solid Steel | 1       |                |
| <i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>   |                  |                                  |                                       |         |                |
| 7  | <b>RAMT1443</b>  | AMT1443,<br>AMT2879              | Roller - Grooved Machined Solid Steel | 1       |                |
| <i>Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings. Extended length body.:</i>   |                  |                                  |                                       |         |                |

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 8   | <b>R120255</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
| <i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i> |                |  |                                   |   |  |

|   |                |  |                                    |   |  |
|---|----------------|--|------------------------------------|---|--|
| 9   | <b>R120250</b> |  | Roller - Grooved UHMW Polyethylene | 1 |  |
| <i>Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i> |                |  |                                    |   |  |

## R&R Rear Rollers

|  |                 |         |                               |   |  |
|--|-----------------|---------|-------------------------------|---|--|
| 10   | <b>RAMT1060</b> | AMT1060 | Roller - Smooth Tubular Steel | 1 |  |
| <i>Tech Note: This tubular steel roller uses greasable "water-pump" style bearings.:</i> |                 |         |                               |   |  |

|   |                |  |                                   |   |  |
|---|----------------|--|-----------------------------------|---|--|
| 11  | <b>R120260</b> |  | Roller - Smooth UHMW Polyethylene | 1 |  |
| <i>Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i> |                |  |                                   |   |  |

## Overhaul Kit

|   |                  |          |                       |   |  |
|---|------------------|----------|-----------------------|---|--|
| 20  | <b>RAET10632</b> | AET10632 | Overhaul Kit - Roller | 1 |  |
| <i>Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing, R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:</i> |                  |          |                       |   |  |

|  |                |  |                            |   |  |
|--|----------------|--|----------------------------|---|--|
| 21   | <b>R101395</b> |  | Overhaul Kit - UHMW Roller | 1 |  |
| <i>Tech Note: Fits all R&amp;R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, &amp; R150334A Bronze Thrust Washers:</i> |                |  |                            |   |  |

## Other Parts Available

|    |                |  |                           |   |  |
|----|----------------|--|---------------------------|---|--|
| 25 | <b>R120261</b> |  | Shaft - 1 SS Rear Roller  | 1 |  |
| 26 | <b>R120251</b> |  | Shaft - 1 SS Front Roller | 1 |  |

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|--|--------------|------------------------------|--------------------------------|---------|----------------|
| 27   | R150347T     |                              | Seal - Nonstick Lip            | 2       |                |
| 28   | R150334A     |                              | Washer - Thrust SAE660 Bronze  | 2       |                |
| 29   | R150333      |                              | Washer - Flat Keyed Outer SS   | 2       |                |
| 30   | R253-122     | 253-122                      | Seal                           | 2       |                |
| 31   | R237-54      | U46731,<br>U6731             | O-Ring - Small                 | 2       |                |
| 32   | R254-78      | JD8188                       | Tapered Bearing Cone           | 2       |                |
| 33   | R254-79      | JD8226                       | Cup - Bearing                  | 2       |                |
| <i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i> |              |                              |                                |         |                |
| 34   | R3296-15     | N101345                      | Locknut - 3/4-16 Nylon Jam     | 2       |                |
| 35   | R302-5       | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease               | 2       |                |
| 36   | RET15726     | ET15726,<br>RET15726         | Sleeve - Wear Hardened         | 2       |                |
| 37   | RET15755     | ET15755                      | Seal - Oil                     | 4       |                |
| 38   | RET15756     | ET15756,<br>MT1739,<br>MT739 | Seal                           | 2       |                |
| 39   | RET17515     | ET17515                      | Shaft - Roller                 | 1       |                |
| 40   | R500511      |                              | Roller End - Threaded 3        | 2       |                |
| 41   | R150673      |                              | Washer - 3 Repairable Roller   | 11      |                |
| 42   | R150676      |                              | Spacer - 2-3/4 Dia x 1-1/4 L   | 10      |                |
| 43   | R150691      |                              | Screw - Set Nyloc 3/8-16 x 3/8 | 4       |                |
| 44   | R170714      | E14814                       | Fitting - Pressure Relief      | 2       |                |

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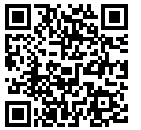
| Item No   | R&R Part No.    | OEM Part No.                      | Description                  | Qty Req | Order Quantity |
|---|-----------------|-----------------------------------|------------------------------|---------|----------------|
| 45  | <b>R500534</b>  |                                   | Bearing - with Cup           | 2       |                |
| 46  | <b>RAA35741</b> | AA35741,<br>AET10129,<br>TCA22836 | Bearing                      | 2       |                |
| <i>Tech Note: 1/4" Side Hole:</i>   |                 |                                   |                              |         |                |
| 47  | <b>R471219</b>  | 471219,<br>JD7759,<br>JD7798      | Zerk - Grease                | 2       |                |
| 49  | <b>R500558</b>  |                                   | Scraper - Grooved Roller     | 1       |                |
| <i>Tech Note: 1 Piece Scraper fits OEM AET11262 &amp; AMT2966 Grooved Roller:</i> |                 |                                   |                              |         |                |
| 50  | <b>R500559</b>  | BM18680,<br>MT18680               | Scraper Kit - Grooved Roller | 1       |                |
| <i>Tech Note: Fits John Deere AET11262 &amp; AMT2966 Grooved Roller Only:</i>     |                 |                                   |                              |         |                |
| 50  | <b>R500573</b>  |                                   | Scraper Kit - SET/5          | 1       |                |
| <i>Tech Note: Fits R&amp;R R500512 Roller Only &amp; Incl R500572 Scraper:</i>    |                 |                                   |                              |         |                |
| 51  | <b>R500571</b>  | MT2369                            | Bar - Scraper                | 1       |                |
| 52  | <b>R500572</b>  |                                   | Scraper - Fits R500512 Only  | 1       |                |
| 53  | <b>RET17757</b> | ET11757,<br>ET17757               | Pin - Scraper                | 1       |                |
| 54  | <b>RET17629</b> | ET17629                           | Spring - Torsion LH          | 1       |                |
| 55  | <b>RET17630</b> | ET17630                           | Spring - Torsion RH          | 1       |                |
| 56  | <b>RMT2407</b>  | MT2407                            | Bracket - Roller Scraper     | 2       |                |
| 57  | <b>R03M7221</b> | 03M7221                           | Bolt - Carriage M6 x 16      | 5       |                |
| 58  | <b>R14M7303</b> | 14M7303                           | Nut - 6mm x 1.0 Flanged      | 5       |                |
| 59  | <b>R03M7251</b> | 03M7251                           | Bolt - Gr. Roller Scraper    | 5       |                |

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|---------|------------------|--------------------|-----------------------------------|---------|----------------|
| 60      | <b>RMT5159</b>   | MT5159             | Scraper - Fits J.D. LH End        | 1       |                |
| 61      | <b>RMT2342</b>   | MT2342             | Section - Grooved Scraper 3 Tooth | 2       |                |
| 62      | <b>RMT2340</b>   | MT2340             | Scraper - Fits J.D. Center        | 1       |                |
| 63      | <b>RMT2341</b>   | MT2341             | Section - Grooved Scraper 4 Tooth | 2       |                |
| 64      | <b>RMT5158</b>   | MT5158             | Scraper - Fits J.D. RH End        | 1       |                |
| 65      | <b>RTCA19566</b> | TCA19566           | Cable - Smooth Roller Scraper     | 1       |                |
| 66      | <b>RU45916</b>   | 14M7298,<br>U45916 | Locknut - 10-24 ESNA              | 2       |                |

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