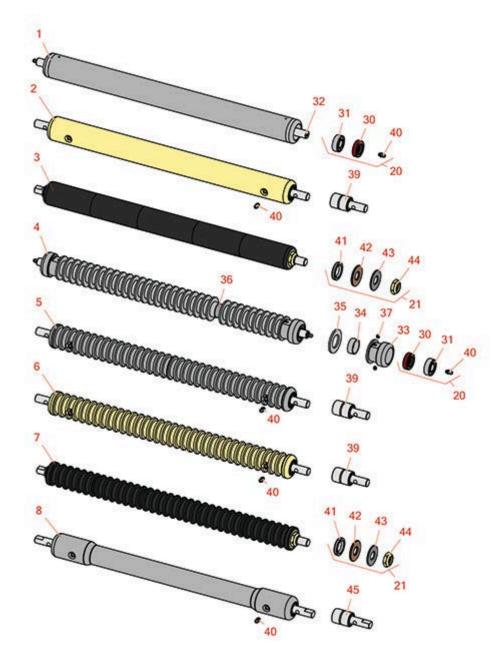
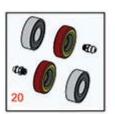




Cutting Unit Rollers











Cutting Unit Rollers

	R&R Part No.	Rollers	OEM Part No.	Description	Qty Req	Order Quantity	
R&R F	Rollers						
1	R158776		158776, 162917	Roller - Smooth Tubular Steel	1		
	Tech Note: Constructed with a through shaft and greasable ball bearings.:						
2	R101126			Roller - Smooth Solid Steel	1		
	Tech Note: bearings.:	style					
3	R101336			Roller - Smooth UHMW Polyethylene	1		
	Tech Note: steel shaft	5					
4	R68527R			Roller - Grooved Repairable Steel	1		
	Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:						
5	R101123			Roller - Grooved Machined Solid Aluminum	1		
	Tech Note: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:						
6	R68577		68577	Roller - Grooved Machined Solid Steel	1		
	Tech Note: Machined from solid steel, this heavyweight roller uses greasable "water-pump" bearings.:						
7	R101330			Roller - Grooved UHMW Polyethylene	1		
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
8	R101122			Roller - Swaged Machined Aluminum	1		
	Tech Note: Constructed with "water-pump" style bearings, this steel tubular roller contacts the ground only on the outer 2-7/8" of the roller.:						

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Cutting Unit Rollers

Overhaul Kits 20 R100130 100130 Overhaul Kit - Roller 1 Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 21 R101395 1001395, 101395 Overhaul Kit - UHMW Roller 0 Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R1503222 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Other Parts Available 30 R305115 Seal - Roller 2 31 R303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 311839 Bearing - Roller 2 Tech Note:		R&R Part No.	<i>rs</i> OEM Part No.	Description	Qty Req	Order Quantity
Tech Note: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals: 21 R101395 100139, 101395 Overhaul Kit - UHMW Roller 0 Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: Other Parts Available 30 R305115 305115 Seal - Roller 2 31 R303558 303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	Overl	haul Kits				
21 R101395 1001395 Overhaul Kit - UHMW Roller 0 Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: Other Parts Available 30 R305115 305115 Seal - Roller 2 31 R303558 303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 311839 Bearing - Roller 2 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	20	R100130	100130	Overhaul Kit - Roller	1	
Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: Other Parts Available 30 R305115 305115 Seal - Roller 2 31 R303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226		Tech Note: Includes	: 2 ea.: R302-5 Grease Fit	ttings, R303558 Bearings, & R305115 Seals:		
Pins; 2 ea: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: Other Parts Available 30 R305115 305115 Seal - Roller 2 31 R303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	21	R101395		Overhaul Kit - UHMW Roller	0	
30 R305115 Seal - Roller 2 31 R303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 Screw - Set 1/4-20 x 1/4 4 40 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 2 40 R302-5, 471214, 471223, 471223, 471226 Fitting - Grease 2		Pins; 2 ea.: R3296-1	5 Locknuts, R150347T T			
31 R303558 303558 Bearing - Roller 2 32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5, 471214, 471223, 471223, 471223, 471223, 471223, 471223, 471223 Fitting - Grease 2	Othe	r Parts Available				
32 R102030 102030 Shaft - Front Roller 1 33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	30	R305115	305115	Seal - Roller	2	
33 R150650 Roller End - 2 Repairable 2 34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 2 40 R302-5, 471214, 471223, 471226 Fitting - Grease 2	31	R303558	303558	Bearing - Roller	2	
34 R150651 Spacer - 2-3/8 Roller 34 35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5, 471214, 471223, 471226 Fitting - Grease 2	32	R102030	102030	Shaft - Front Roller	1	
35 R150652 150652, 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 2 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	33	R150650		Roller End - 2 Repairable	2	
33 R150652 325262 Washer - 2 Roller 33 36 R150654 Tube - Threaded Fits R68527R 1 37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	34	R150651		Spacer - 2-3/8 Roller	34	
37 R150690 150690, 415509 Screw - Set 1/4-20 x 1/4 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5, 471214, 471223, 471226 Fitting - Grease 2	35	R150652		Washer - 2 Roller	33	
37 R150690 415509 Screw - Set 174-20 x 174 4 39 R101481 101481, 311839 Bearing - Roller 2 Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	36	R150654		Tube - Threaded Fits R68527R	1	
311839 Bearing - Roller Tech Note: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller: 40 R302-5 471214, 471223, 471226 Fitting - Grease 2	37	R150690		Screw - Set 1/4-20 x 1/4	4	
302-5, 471214, 471223, 471226 Fitting - Grease 2	39	R101481		Bearing - Roller	2	
40 R302-5 471214, Fitting - Grease 2 471226		Tech Note: Fits R&R	Machined Grooved Roll	er & Smooth (19 lbs) Roller:		
	40	R302-5	471214, 471223,	Fitting - Grease	2	
41 R150347T Seal - Nonstick Lip 2	41	R150347T		Seal - Nonstick Lip	2	

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Cutting Unit Rollers

	R&R Part No.	Noncis	OEM Part No.	Description	Qty Req	Order Quantity
42	R150334A			Washer - Thrust SAE660 Bronze	2	
43	R150333			Washer - Flat Keyed Outer SS	2	
44	R3296-15		3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
45	R21-8430			Bearing - Roller	2	