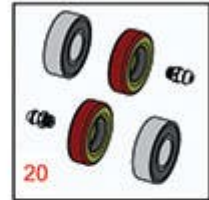




# Replaces Jacobsen PGM 19 Parts

Cutting Unit  
Front Rollers



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# Replaces Jacobsen PGM 19 Parts

Cutting Unit  
Front Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|                                                                                                                                                                                                                                                    |                |                   |                                          |   |  |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|-------------------|------------------------------------------|---|--|
| 1                                                                                                                                                                                                                                                  | <b>R158776</b> | 158776,<br>162917 | Roller - Smooth Tubular Steel            | 1 |  |
| <i>Detail Description: Constructed with a through shaft and greasable ball bearings.:</i>                                                                                                                                                          |                |                   |                                          |   |  |
| 2                                                                                                                                                                                                                                                  | <b>R101126</b> |                   | Roller - Smooth Solid Steel              | 1 |  |
| <i>Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:</i>                                                                                                                        |                |                   |                                          |   |  |
| 3                                                                                                                                                                                                                                                  | <b>R101336</b> |                   | Roller - Smooth UHMW Polyethylene        | 1 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:</i>                                                         |                |                   |                                          |   |  |
| 4                                                                                                                                                                                                                                                  | <b>R68527R</b> |                   | Roller - Grooved Repairable Steel        | 1 |  |
| <i>Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>                                                      |                |                   |                                          |   |  |
| 5                                                                                                                                                                                                                                                  | <b>R101123</b> |                   | Roller - Grooved Machined Solid Aluminum | 1 |  |
| <i>Detail Description: Machined from solid aluminum, this lightweight roller uses greasable "water-pump" style bearings.:</i>                                                                                                                      |                |                   |                                          |   |  |
| 6                                                                                                                                                                                                                                                  | <b>R68577</b>  | 68577             | Roller - Grooved Machined Solid Steel    | 1 |  |
| <i>Detail Description: Machined from solid steel, this heavyweight roller uses greasable "water-pump" style bearings.:</i>                                                                                                                         |                |                   |                                          |   |  |
| 7                                                                                                                                                                                                                                                  | <b>R101330</b> |                   | Roller - Grooved UHMW Polyethylene       | 1 |  |
| <i>Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:</i> |                |                   |                                          |   |  |
| 8                                                                                                                                                                                                                                                  | <b>R101122</b> |                   | Roller - Swaged Machined Aluminum        | 1 |  |
| <i>Detail Description: Constructed with "water-pump" style bearings, this steel tubular roller contacts the ground only on the outer 2-7/8" of the roller.:</i>                                                                                    |                |                   |                                          |   |  |

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Overhaul Kits

|    |                |        |                       |   |  |
|----|----------------|--------|-----------------------|---|--|
| 20 | <b>R100130</b> | 100130 | Overhaul Kit - Roller | 1 |  |
|----|----------------|--------|-----------------------|---|--|

*Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:*

|    |                |                   |                            |   |  |
|----|----------------|-------------------|----------------------------|---|--|
| 21 | <b>R101395</b> | 100139,<br>101395 | Overhaul Kit - UHMW Roller | 0 |  |
|----|----------------|-------------------|----------------------------|---|--|

*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

## Other Parts Available

|    |                |        |               |   |  |
|----|----------------|--------|---------------|---|--|
| 30 | <b>R305115</b> | 305115 | Seal - Roller | 2 |  |
|----|----------------|--------|---------------|---|--|

|    |                |        |                  |   |  |
|----|----------------|--------|------------------|---|--|
| 31 | <b>R303558</b> | 303558 | Bearing - Roller | 2 |  |
|----|----------------|--------|------------------|---|--|

|    |                |        |                      |   |  |
|----|----------------|--------|----------------------|---|--|
| 32 | <b>R102030</b> | 102030 | Shaft - Front Roller | 1 |  |
|----|----------------|--------|----------------------|---|--|

|    |                |  |                           |   |  |
|----|----------------|--|---------------------------|---|--|
| 33 | <b>R150650</b> |  | Roller End - 2 Repairable | 2 |  |
|----|----------------|--|---------------------------|---|--|

|    |                |  |                       |    |  |
|----|----------------|--|-----------------------|----|--|
| 34 | <b>R150651</b> |  | Spacer - 2-3/8 Roller | 34 |  |
|----|----------------|--|-----------------------|----|--|

|    |                |                   |                   |    |  |
|----|----------------|-------------------|-------------------|----|--|
| 35 | <b>R150652</b> | 150652,<br>325262 | Washer - 2 Roller | 33 |  |
|----|----------------|-------------------|-------------------|----|--|

|    |                |  |                              |   |  |
|----|----------------|--|------------------------------|---|--|
| 36 | <b>R150654</b> |  | Tube - Threaded Fits R68527R | 1 |  |
|----|----------------|--|------------------------------|---|--|

|    |                |                   |                          |   |  |
|----|----------------|-------------------|--------------------------|---|--|
| 37 | <b>R150690</b> | 150690,<br>415509 | Screw - Set 1/4-20 x 1/4 | 4 |  |
|----|----------------|-------------------|--------------------------|---|--|

|    |                |                   |                  |   |  |
|----|----------------|-------------------|------------------|---|--|
| 39 | <b>R101481</b> | 101481,<br>311839 | Bearing - Roller | 2 |  |
|----|----------------|-------------------|------------------|---|--|

*Detail Description: Fits R&R Machined Grooved Roller & Smooth (19 lbs) Roller:*

|    |               |                                        |                  |   |  |
|----|---------------|----------------------------------------|------------------|---|--|
| 40 | <b>R302-5</b> | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease | 2 |  |
|----|---------------|----------------------------------------|------------------|---|--|

|    |                 |  |                     |   |  |
|----|-----------------|--|---------------------|---|--|
| 41 | <b>R150347T</b> |  | Seal - Nonstick Lip | 2 |  |
|----|-----------------|--|---------------------|---|--|

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|---------|--------------|-------------------------------|-------------------------------|---------|----------------|
| 42      | R150334A     |                               | Washer - Thrust SAE660 Bronze | 2       |                |
| 43      | R150333      |                               | Washer - Flat Keyed Outer SS  | 2       |                |
| 44      | R3296-15     | 3296-15,<br>367029,<br>444742 | Locknut - 3/4-16 Nylon Jam    | 2       |                |
| 45      | R21-8430     |                               | Bearing - Roller              | 2       |                |

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