



Replaces Jacobsen LF-4677 Parts

Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Front Rollers

1	R700530	132202	Roller - Smooth Tubular Steel	0
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Tech Note: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:

Detail Description: Constructed with a through shaft, this heavy-duty roller uses greasable tapered bearings for extended life.:

2	R700535		Roller - Smooth Tubular Steel	0
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Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:

3	R100100	123268	Roller - Grooved Repairable Steel	0
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Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

4	R1013602		Roller - Grooved UHMW Polyethylene	0
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Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

5	R1013670		Roller - Grooved UHMW Polyethylene	0
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Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:

Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:

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R&R Rear Rollers

6	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0	
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Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:

Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:

7	R1013662		Roller - Smooth UHMW Polyethylene	0	
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Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

8	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	0	
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Tech Note: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:

Detail Description: Constructed with a through shaft, this heavy-duty roller uses tapered bearings for extended life. Body length measures 23-1/4".:

Overhaul Kits

20	R100137		Overhaul Kit - Roller	1	
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Tech Note: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

Detail Description: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:

21	R700505		Conversion Kit - Roller	1	
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Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Detail Description: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:</i>					
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
<i>Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
<i>Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:</i>					
23	R114-5430	114-5430	Overhaul Kit - Roller	1	
<i>Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:</i>					
<i>Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:</i>					
24	R100136		Overhaul Kit - Roller	1	
<i>Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:</i>					
<i>Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:</i>					
25	R100133		Overhaul Kit - Roller	1	
<i>Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:</i>					
<i>Detail Description: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:</i>					
26	R100139		Overhaul Kit - Roller	1	
<i>Tech Note: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:</i>					
<i>Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:</i>					

Other Parts Available

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
32	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
33	R100106	100106	Shaft - Fits HD Rear Roller	1	
34	R61-0380		Roller End - Cap Solid	1	
35	R253-152	3001656	Seal - Inner Roller	2	
36	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
37	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
38	R253-117	253-117, 3004882	Seal - Outer Triple Lip	2	
39	R150674	150674	Sleeve - Wear 3/4 Plated	2	
40	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
41	R5-4038	5-4038	Sleeve - Wear Reel Shaft	2	
42	R253-122		Seal	2	
43	R100102	3003416, 366589	Shaft - Roller	1	
44	R150673	150673	Washer - 3 Repairable Roller	11	
45	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	0	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	R100103		Roller End - Grooved	2	
47	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
48	R700502	700502	Retainer - Grease	2	
49	R328062	328062	Seal - Roller	2	
50	R412063	412063	Screw - Sq. HD. Set	2	
51	R700501	700501	Roller End - Regreasable	2	
52	R100110	100110, 391202	Scraper - Fits R100100	1	
<i>Tech Note: Fits R100100 3" Grooved Roller - 1-1/4" Spacing:</i>					
<i>Detail Description: Fits R100100 3" Grooved Roller - 1-1/4" Spacing:</i>					
52	R391202	391202	Scraper - Fits OEM Roller	1	
53	R700538	700538	Shaft - Fits R700535	1	
54	R170308		Roller End - Solid 3	2	
55	R1503470		Seal - Inner Wiper	2	
56	R1503230		Washer - Thrust Outer Keyed	2	
57	R1503471		Washer - Thrust SAE660 Bronze	2	
58	R150333		Washer - Flat Keyed Outer SS	2	
59	R3005316	3005316	Scraper - 24 Rear Roller (Rod)	1	
59	R3009280	3009280	Scraper - 22 Rear Roller (Rod)	1	
60	R150504	150504	Washer	1	
61	R254-67	307108, 5000625, 500625	Cup - Bearing	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
62	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
63	R337593	3000983, 337593	Seal	2	
64	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
65	R3000698	3000698	Washer	2	
67	R3001654	3001654	Shaft - Roller	1	
68	R500534	500534, R500534	Bearing - with Cup	2	

Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:

69	R114-3717		Seal	2	
70	R112-5290		Bearing - Stainless	2	
71	R112-7494		Seal	4	
72	R114-3745		Locknut - Bearing - Stainless	2	
73	R1013671		Shaft - Roller	1	
74	R300106		Screw - Set 5/16-18 x 1/4	4	

Replaces Jacobsen 123268 3" Roller Parts

76	R338646	338646	Seal - Outer Roller	2	
77	R338647	338647	Seal - Inner Roller	2	
78	R366168	336168, 366168	Sleeve - Wear Hardened	2	
79	R338645	338645	Deflector - Cup	2	

Replaces Jacobsen 1000770 2" Roller Parts

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
81	R445718	445718, 445801	Locknut - 5/8-18 All Metal	2	

Replaces Jacobsen 1002446 (24") & 1003728 (22") 2-1/2" Solid Roller Parts

82	R3005318	3005318	Shaft - Fits OEM 1002446	1	
82	R3008027	3008027	Shaft - Fits 1003728 Roller	1	
83	R3005156	3005156	Sleeve - Wear Hardened	2	
84	R548274	548274	Seal - Oil	2	
85	R445798	445798	Locknut - 3/4-16 Stover	2	

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