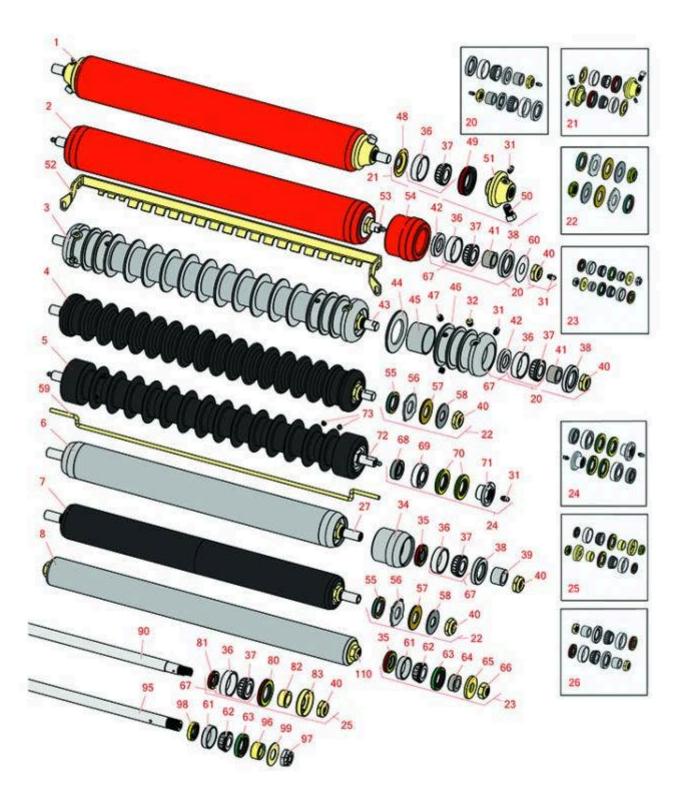


### **Replaces Jacobsen LF-3400 Parts**



7" Reel Units Rollers







Order

Qty

7" Reel Units Rollers

	Part No.	Part No.	Description	Qty Req	Quantity		
R&R I	Front Rollers						
1	R700530	132202	Roller - Smooth Tubular Steel	0			
	Tech Note: Constru bearings for exten		this heavy-duty roller uses greasable tapered	1			
2	R700535		Roller - Smooth Tubular Steel	0			
	Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:						
3	R100100	123268	Roller - Grooved Repairable Steel	0			
	Tech Note: Constru repaired by unscre	2					
4	R1013602		Roller - Grooved UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:						
5	R1013670		Roller - Grooved UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller has a patented deep groove design and turns on precision stainless ball bearings.:						
R&R I	Rear Rollers						
6	R100105	100105, 1002446, 1003728	Roller - Smooth Heavy Duty Tubular Steel	0			
	Tech Note: Construextended life. This	for					
7	R1013662		Roller - Smooth UHMW Polyethylene	0			
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:						

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Order

Qty

7" Reel Units Rollers

	Part No.	Part No.	Description	Qty Reg	Quantity	
8	R1000770	1000770	Roller - Smooth Heavy Duty Tubular Steel	0		
		ucted with a through shaft, v length measures 23-1/4"	this heavy-duty roller uses tapered bearing	gs for		
)ver	haul Kits					
20	R100137		Overhaul Kit - Roller	1		
	Tech Note: Includes 2 ea.: R3296-15 Locknuts, R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R5-4038 Wear Sleeves, R254-78 Bearings & R254-79 Bearing Cups:					
21	R700505		Conversion Kit - Roller	1		
	Tech Note: Include: R412063 Square H	eals,				
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1		
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:					
23	R100139		Overhaul Kit - Roller	0		
	Tech Note: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:					
24	R114-5430	114-5430	Overhaul Kit - Roller	1		
	Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:					
25	R100136		Overhaul Kit - Roller	0		
	Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:					
26	R100133		Overhaul Kit - Roller	1		
26	Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:					

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Rollers

	R&R Part No.	Noners	OEM Part No.	Description	Qty Req	Order Quantity
27	R100106		100106	Shaft - Fits HD Rear Roller	1	
31	R302-5		302-5, 471214, 471223, 471226	Fitting - Grease	2	
32	R170714		170714, 471240, 471242	Fitting - Pressure Relief	2	
34	R61-0380			Roller End - Cap Solid	1	
35	R253-152		3001656	Seal - Inner Roller	2	
36	R254-79		254-79, 4121175	Cup - Bearing	2	
	Tech Note:	Use R254-79N	1 installation mandi	rel to properly install race.:		
37	R254-78		254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
38	R253-117		253-117, 3004882	Seal - Outer Triple Lip	2	
39	R150674		150674	Sleeve - Wear 3/4 Plated	2	
40	R3296-15		3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2	
41	R5-4038		5-4038	Sleeve - Wear Reel Shaft	2	
42	R253-122			Seal	2	
43	R100102		3003416, 366589	Shaft - Roller	1	
44	R150673		150673	Washer - 3 Repairable Roller	11	
45	R150676		150676	Spacer - 2-3/4 Dia x 1-1/4 L	0	
46	R100103			Roller End - Grooved	2	

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Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
48	R700502	700502	Retainer - Grease	2	
49	R328062	328062	Seal - Roller	2	
50	R412063	412063	Screw - Sq. HD. Set	2	
51	R700501	700501	Roller End - Regreasable	2	
52	R100110	100110, 391202	Scraper - Fits R100100	1	
	Tech Note: Fits R100100 3	" Grooved Roller - 1-1/4"	Spacing:		
52	R391202	391202	Scraper - Fits OEM Roller	1	
53	R700538	700538	Shaft - Fits R700535	1	
54	R170308		Roller End - Solid 3	2	
55	R1503470		Seal - Inner Wiper	2	
56	R1503230		Washer - Thrust Outer Keyed	2	
57	R1503471		Washer - Thrust SAE660 Bronze	2	
58	R150333		Washer - Flat Keyed Outer SS	2	
59	R3005316	3005316	Scraper - 24 Rear Roller (Rod)	1	
59	R3009280	3009280	Scraper - 22 Rear Roller (Rod)	1	
60	R150504	150504	Washer	1	
61	R254-67	307108, 5000625, 500625	Cup - Bearing	2	
62	R254-68	307109, 5000625, 500625	Tapered Bearing Cone	2	
63	R337593	3000983, 337593	Seal	2	

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### **Replaces Jacobsen LF-3400 Parts**



7" Reel Units Rollers

	R&R Part No.	OII <i>ers</i> OEM Part No.	Description	Qty Req	Order Quantity
64	R3001762	30001762, 3001762	Sleeve - Wear Hardened	2	
65	R3000698	3000698	Washer	2	
66	R3296-33	444820, 445718, 445801	Locknut - 5/8-18 ESNA Jam	2	
67	R500534	500534, R500534	Bearing - with Cup	2	
68	R114-3717		Seal	2	
69	R112-5290		Bearing - Stainless	2	
70	R112-7494		Seal	4	
71	R114-3745		Locknut - Bearing - Stainless	2	
72	R1013671		Shaft - Roller	1	
73	R300106		Screw - Set 5/16-18 x 1/4	4	
Replo	aces Jacobsen 1	23268 3" Roller Parts			
80	R338646	338646	Seal - Outer Roller	2	
81	R338647	338647	Seal - Inner Roller	2	
82	R366168	336168, 366168	Sleeve - Wear Hardened	2	
83	R338645	338645	Deflector - Cup	2	
Replo	aces Jacobsen 1	000770 2" Roller Parts			
90	R3001654	3001654	Shaft - Roller	1	
Replo	aces Jacobsen 1	002446 (24") & 1003728 (22	") 2-1/2" Solid Roller Parts		
95	R3005318	3005318	Shaft - Fits OEM 1002446	1	
95	R3008027	3008027	Shaft - Fits 1003728 Roller	1	

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7" Reel Units Rollers

Item <b>R&amp;R</b> No <b>Part No.</b>	Koncrs	OEM Part No.	Description	Qty Req	Order Quantity
96 <b>R3005156</b>		3005156	Sleeve - Wear Hardened	2	
97 <b>R445798</b>		445798	Locknut - 3/4-16 Stover	2	
98 <b>R548274</b>		548274	Seal - Oil	2	
99 <b>R365210</b>		365210	Washer	2	