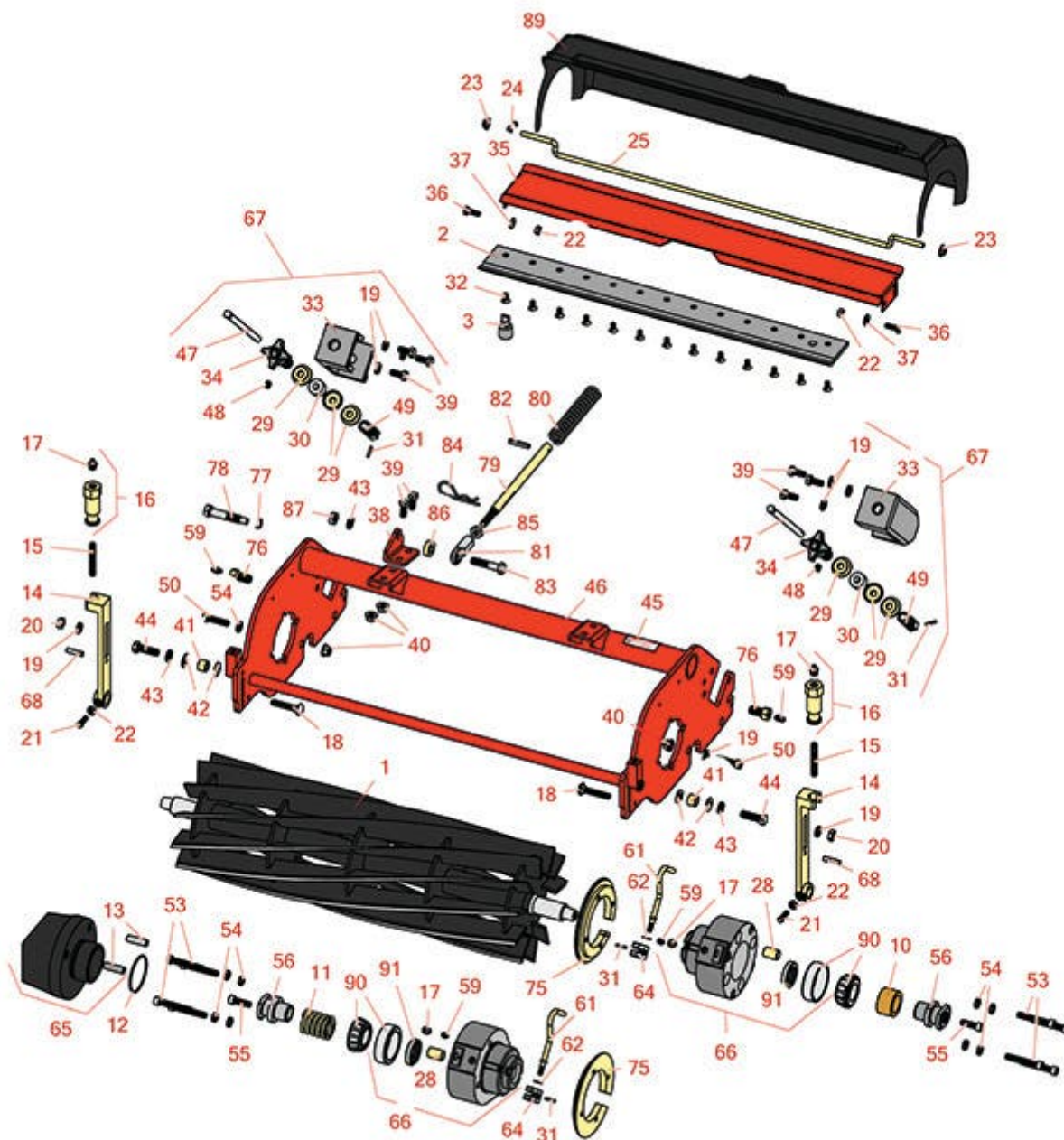




# Replaces Jacobsen LF-3407 Parts

7" Cutting Unit  
Reel & Bedknife



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# Replaces Jacobsen LF-3407 Parts

7" Cutting Unit  
Reel & Bedknife



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                 |         |                |   |
|---|-----------------|---------|----------------|---|
| 1 | <b>R2810471</b> | 2810471 | Reel - 9 Blade | 1 |
|---|-----------------|---------|----------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

|   |                 |                     |                 |   |
|---|-----------------|---------------------|-----------------|---|
| 1 | <b>R5002762</b> | 2810472,<br>5002762 | Reel - 11 Blade | 1 |
|---|-----------------|---------------------|-----------------|---|

*Detail Description:* R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

## R&R Bedknives, Lifetime Guaranteed

|   |                |                   |                          |   |
|---|----------------|-------------------|--------------------------|---|
| 2 | <b>R503460</b> | 503257,<br>503460 | Bedknife - 22 in 13 Hole | 1 |
|---|----------------|-------------------|--------------------------|---|

*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

## R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

|   |                |  |                                           |   |
|---|----------------|--|-------------------------------------------|---|
| 2 | <b>R101523</b> |  | Bedknife - Razor Tool Steel - 22 High Cut | 1 |
|---|----------------|--|-------------------------------------------|---|

*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

## Service Tools

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|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

|   |                 |  |                            |   |  |
|---|-----------------|--|----------------------------|---|--|
| 3 | <b>R101272T</b> |  | Bedknife Screw Driver Tool | 0 |  |
|---|-----------------|--|----------------------------|---|--|

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

### Other Parts Available

|    |                 |                                          |                                  |   |  |
|----|-----------------|------------------------------------------|----------------------------------|---|--|
| 10 | <b>R3004800</b> | 3004800                                  | Spacer - Hardened Reel           | 1 |  |
| 11 | <b>R3004734</b> | 3004734                                  | Spring - Compression             | 1 |  |
| 12 | <b>R3006021</b> | 3006021                                  | O-Ring                           | 1 |  |
| 13 | <b>R3006022</b> | 3006022                                  | Pin - Hardened Counter Balance   | 2 |  |
| 14 | <b>R3004738</b> | 3004738                                  | Adjuster - Front Roller          | 2 |  |
| 15 | <b>R343616</b>  | 343616,<br>443102                        | Stud                             | 2 |  |
| 16 | <b>R365009</b>  | 3005692,<br>365009,<br>365170,<br>441674 | Knob - Adjusting Roller          | 2 |  |
| 17 | <b>R170714</b>  | 170714,<br>471240,<br>471242             | Fitting - Pressure Relief        | 4 |  |
| 18 | <b>R441674</b>  | 441674                                   | Screw - 5/16-18 x 1-3/4 Carriage | 2 |  |
| 19 | <b>R446136</b>  | 446134,<br>446136                        | Washer - Lock 5/16 Zinc          | 2 |  |
| 20 | <b>R443106</b>  | 443106                                   | Nut - 5/16-18 Y/Zinc Plated      | 2 |  |
| 21 | <b>R352737</b>  | 352737                                   | Screw - Set 1/4 x 7/8 Sq Head    | 2 |  |
| 22 | <b>R443102</b>  | 443102                                   | Nut - 1/4-20 Yellow Zinc         | 4 |  |
| 23 | <b>R445525</b>  | 445525                                   | Nut - 1/4 Pal                    | 2 |  |

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| Item No | R&R Part No.    | OEM Part No.                             | Description                    | Qty Req | Order Quantity |
|---------|-----------------|------------------------------------------|--------------------------------|---------|----------------|
| 24      | <b>R3009281</b> | 3009281                                  | Spring - Torsion 22 Roller     | 1       |                |
| 24      | <b>R3005267</b> | 3005267                                  | Spring - Torsion 24 Roller     | 1       |                |
| 25      | <b>R3009280</b> | 3009280                                  | Scraper - 22 Rear Roller (Rod) | 1       |                |
| 25      | <b>R3005316</b> | 3005316                                  | Scraper - 24 Rear Roller (Rod) | 1       |                |
| 28      | <b>R545940</b>  | 2500759,<br>545940                       | Bushing                        | 2       |                |
| 29      | <b>R3009892</b> | 3009075,<br>3009892                      | Spacer - Cup                   | 6       |                |
| 30      | <b>R3010470</b> | 3008946,<br>3010470                      | Spring - Urethane              | 1       |                |
| 31      | <b>R012419</b>  | 461357,<br>461359                        | Pin - Roll 1/8 x 3/4           | 2       |                |
| 32      | <b>R101272</b>  | 101272,<br>3009138,<br>402578,<br>800813 | Screw - Bedknife 1/4-20 x 1/2  | 13      |                |
| 33      | <b>R3004795</b> | 3004795                                  | Housing - Bed Knife Adj        | 1       |                |
| 34      | <b>R2000125</b> | 2000125,<br>2000215                      | Knob, Bedknife Adj.            | 2       |                |
| 35      | <b>R3006248</b> | 3006248                                  | Deflector                      | 1       |                |
| 36      | <b>R321-4</b>   | 321-4,<br>400108                         | Bolt - Hex HD 1/4-20 x 3/4     | 2       |                |
| 37      | <b>R453023</b>  | 453023                                   | Washer - Flat 1/4              | 2       |                |
| 38      | <b>R3008601</b> | 3008601                                  | Bracket - Spring Holddown      | 1       |                |
| 39      | <b>R400184</b>  | 400184,<br>400194                        | Screw - 5/16-18 x 3/4 Hex      | 2       |                |
| 40      | <b>R445795</b>  | 445795                                   | Nut - 5/16-18 Flanged          | 2       |                |
| 41      | <b>R3006290</b> | 3006290                                  | Spacer - Hardened              | 2       |                |

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|---------|-----------------|----------------------------------------|--------------------------------|---------|----------------|
| 42      | <b>R453011</b>  | 453011                                 | Washer - Flat 3/8 SAE Y/Zinc   | 4       |                |
| 43      | <b>R3254-6</b>  | 3254-6,<br>446140,<br>446142           | Washer - Lock 3/8              | 2       |                |
| 44      | <b>R400264</b>  | 400264                                 | Bolt - Hex HD 3/8-16 x 1-1/4   | 2       |                |
| 45      | <b>R354083</b>  | 354083,<br>361877,<br>4127335          | Decal - Danger                 | 2       |                |
| 46      | <b>R5002609</b> | 5002609                                | Frame                          | 1       |                |
| 47      | <b>R3010472</b> | 3004798,<br>3010472                    | Rod - Bedknife Adj             | 1       |                |
| 48      | <b>R422511</b>  | 422511                                 | Screw - Set w/Nylon Plug       | 1       |                |
| 49      | <b>R3010471</b> | 3004799,<br>3009894,<br>3010471        | Bolt - Special                 | 1       |                |
| 50      | <b>R434036</b>  | 434036                                 | Screw - Soc HD 5/16-18 x 1-1/4 | 2       |                |
| 53      | <b>R434049</b>  | 434049                                 | Bolt - Soc HD Cap 5/16-18 x 2  | 8       |                |
| 54      | <b>R362643</b>  | 362643                                 | Spacer - Brg Housing           | 8       |                |
| 55      | <b>R434004</b>  | 434003,<br>434004                      | Screw - Soc HD 5/16-18 x 1     | 2       |                |
| 56      | <b>R4166860</b> | 3004737,<br>3010046,<br>4166860        | Coupler                        | 2       |                |
| 59      | <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226 | Fitting - Grease               | 2       |                |
| 61      | <b>R3006028</b> | 3006028                                | Rod                            | 2       |                |
| 62      | <b>R455066</b>  | 455066                                 | Washer - M6 Flat               | 2       |                |

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|-----------------------------------------------|-----------------|------------------------------|------------------------------------|---------|----------------|
| 64                                            | <b>R4130092</b> | 4130092                      | Block - Clamp                      | 2       |                |
| 65                                            | <b>R2000135</b> | 2000135                      | Casting - Weight - Counter Balance | 1       |                |
| 66                                            | <b>R1002811</b> | 1002811                      | Bearing Housing Assy               | 2       |                |
| 67                                            | <b>R1002532</b> | 1002532                      | Adjusting Assy - Bedknife          | 2       |                |
| 68                                            | <b>R461256</b>  | 461256                       | Pin - 1/4 x 1                      | 2       |                |
| 75                                            | <b>R3005210</b> | 3005210                      | Ring - Retaining                   | 2       |                |
| 76                                            | <b>R345470</b>  | 1002226,<br>345470           | Bolt - Rear Roller 7/16-20         | 2       |                |
| <i>Detail Description: Incl. Grease Zerk:</i> |                 |                              |                                    |         |                |
| 77                                            | <b>R454017</b>  | 454017                       | Shim - Bed Bar Bolt                | 2       |                |
| 78                                            | <b>R347169</b>  | 347169,<br>365501            | Stud - Backing RH 2-5/16           | 2       |                |
| 79                                            | <b>R3008593</b> | 3008593                      | Shaft - Down Pressure              | 1       |                |
| 80                                            | <b>R311870</b>  | 311870                       | Spring - Compression               | 1       |                |
| 81                                            | <b>R366974</b>  | 366974                       | Bearing - Rod End                  | 1       |                |
| 82                                            | <b>R461397</b>  | 461397                       | Pin - Roll 1/4 x 1-1/4             | 1       |                |
| 83                                            | <b>R400266</b>  | 400266                       | Bolt - Hex HD 3/8-16 x 1-1/2       | 1       |                |
| 83                                            | <b>R400268</b>  | 400268                       | Bolt - Hex HD 3/8-16 x 1-3/4       | 1       |                |
| 84                                            | <b>R460312</b>  | 460312                       | Pin - Hair Cotter                  | 1       |                |
| 85                                            | <b>R3219-3</b>  | 3219-3,<br>443112,<br>443812 | Nut - 3/8-24                       | 1       |                |
| 86                                            | <b>R352435</b>  | 352435                       | Spacer                             | 1       |                |
| 87                                            | <b>R443110</b>  | 306562,<br>443110,<br>444762 | Nut - 3/8-16 Hex                   | 1       |                |

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|---------|-----------------|--------------|-----------------|---------|----------------|
| 89      | <b>R3005209</b> | 3005209      | Shield - Grass  | 1       |                |
| 90      | <b>R5002477</b> | 5002477      | Bearing - w/Cup | 2       |                |
| 91      | <b>R3006030</b> | 3006030      | Seal            | 2       |                |

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