



Replaces Jacobsen LF-100 Parts

Cutting Unit
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R503319	5001095, 5003053, 503319	Reel - 7 Blade LH	2	
1	R503320	5001096, 5003054, 5003064, 503320	Reel - 7 Blade RH	3	
1	R503321	5001097, 503321	Reel - 5 Blade LH	2	
1	R503322	5001098, 503322	Reel - 5 Blade RH	3	
2	R503460	503257, 503460	Bedknife - 22 in 13 Hole	0	

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	R101523		Bedknife - Razor Tool Steel - 22 High Cut	1	
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Overhaul Kits & Service Tools

9	R100125		Overhaul Kit - Cutting Unit	0	
<i>Tech Note: Includes 2 ea.: R336962 Seals, R254-78 Bearings, R254-79 Cups; 1 ea.:R337677 Seal, R458013 Ring, R364901Gasket, R337370 Coupling:</i>					
10	R101272T		Bedknife Screw Driver Tool	0	
<i>Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:</i>					

Other Parts Available

13	R315298	315298	Bolt - Bed Bar	2	
14	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
15	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
16	R365230	365230	Verti-Cut Blade - 2-1/2 Dia.	40	
17	R390900	390900	Roller - Grooved 2-1/2 x 22	1	
<i>Tech Note: Note: w/ 1/2 Spacing:</i>					
18	R363047	348846, 363047	Spring - Reel	1	
19	R101525	101525	Spacer - Mower Mounting Assy	2	
20	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	4	
21	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
22	R101526	101526	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
23	R2810166	2810166, 3010637	Clip - Spring Motor	1	
24	R2810165	2810165, 2810166, 3010236, 3010636	Clip - Spring Motor	1	
25	R32152-4	32152-4, 444708	Locknut - 1/4-20 All Metal	2	
26	R3010296	3010296	Pin - Motor Mounting	2	
27	R1004786	1004786	Housing - Bearing Quick Clip	1	
<i>Tech Note: Includes: R336962, R302-5, R254-79, R3010296, R32152-4 & R170714:</i>					
28	R412506	412503, 412506	Screw - Bed Bar Adjusting	4	
29	R101327		Stud - Housing	2	

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<i>Tech Note: Fits R101328 Only:</i>					
30	R500534	500534, R500534	Bearing - with Cup	2	
32	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
33	R336962	336962	Seal	2	
34	R220278	121856, 220278, 5000415	Backing Bar - Cast	1	
34	R2000068	2000068	Bed Bar	1	
35	R364901	364901	Gasket - Reel Motor	1	
36	R4247911	162567, 337370, 4247911	Coupling - Hyd Motor - Glass Filled	1	
36	R3001720	3001720	Coupler - Iron - Hyd Motor	1	
37	R458013	458013	Ring - Retaining	1	
38	R364900	364900	Nut - Reel Tension	1	
39	R345470	1002226, 345470	Bolt - Rear Roller 7/16-20	2	
<i>Tech Note: Incl. Grease Zerk:</i>					
40	R390950	126724, 2810043, 390950	Shield - Grass	1	
41	R400106	400106	Bolt - Hex HD 1/4-20 x 5/8	2	
42	R453023	453023	Washer - Flat 1/4	4	
43	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
44	R443102	443102	Nut - 1/4-20 Yellow Zinc	2	
45	R153979	153979, 3008439	Bracket - Front Roller	1	
46	R153980	153980, 3008438	Bracket - Front Roller	1	
47	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
48	R446136	446134, 446136	Washer - Lock 5/16 Zinc	2	
49	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
50	R343616	343616, 443102	Stud	2	
51	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
52	R471219	366852, 471219	Zerk - Grease	2	
53	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	2	
55	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
56	R254-79	254-79, 4121175	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
57	R461256	461256	Pin - 1/4 x 1	2	
60	R337677	315257, 337677	Seal - Oil	1	
68	R338675	338675, 557775	Cover - Shaft End	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
69	R400104	400104	Bolt - Hex HD 1/4-20 x 1/2	2	
70	R363896	363896	Fitting - Grease w/Extension	2	
71	R163396	163396	Housing - Reel Brg Motor End	1	
<i>Tech Note: Includes: 4 ea: R361097 Stud; 1 ea: R254-79 Cup, R336962 Seal, R363896 Grease Fitting;</i>					
71	R164146	163679, 164146	Housing - Reel Bearing - Motor End	1	
<i>Tech Note: Housing has no studs, uses 2 bolts. Includes: 1 ea: R170714 Fitting, R254-79 Cup, R302-5 Fitting & R336962 Seal;</i>					
71	R101328		Housing - Bearing Motor End	1	
<i>Tech Note: Includes R302-5, R336962, R170714, R101327 & Cup Portion of R500534. Housing has 2 studs, uses no bolts;</i>					
72	R164144	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1	
<i>Tech Note: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting & R254-79 Cup;</i>					
73	R352132	352132	Caplug - Reel Shaft End	1	
74	R403751	403751	Bolt - Serrated Washer HD	2	
75	R354928	354928	Stop - Mower	1	
76	R445722	445722	Nut - Serrated Washer	2	
77	R400192	400192	Bolt - Hex HD 5/16-18 x 1-1/2	8	
78	R361097	361097	Stud - Reel Brg Housing	1	
79	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	4	

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80	R354083	354083, 361877, 4127335	Decal - Danger	1	
81	R122685	119245, 122685, 503325	Frame	1	
82	R363814	163892, 363814	Spacer - Seal	1	
83	R163398	163398, 163892	Seal - Spacer Assy	1	
84	R364898	364898	Shaft - Weight Bar	1	
85	R400186	400186	Bolt - Hex HD 5/16-18 x 7/8	1	
86	R460080	460080	Pin - Cotter 3/8 x 3	1	
87	R445781	445781	Nut - 5/16-18 Whiz	1	
88	R460068	460068	Pin - Cotter 1/4 x 2	4	
89	R390940	390940, 67780	Deflector - Rear Discharge	1	
90	R441812	441812	Screw - 3/8-1-1/2 Sq HD Set	2	
91	R2000065	2000065	Weight - Counter	1	

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