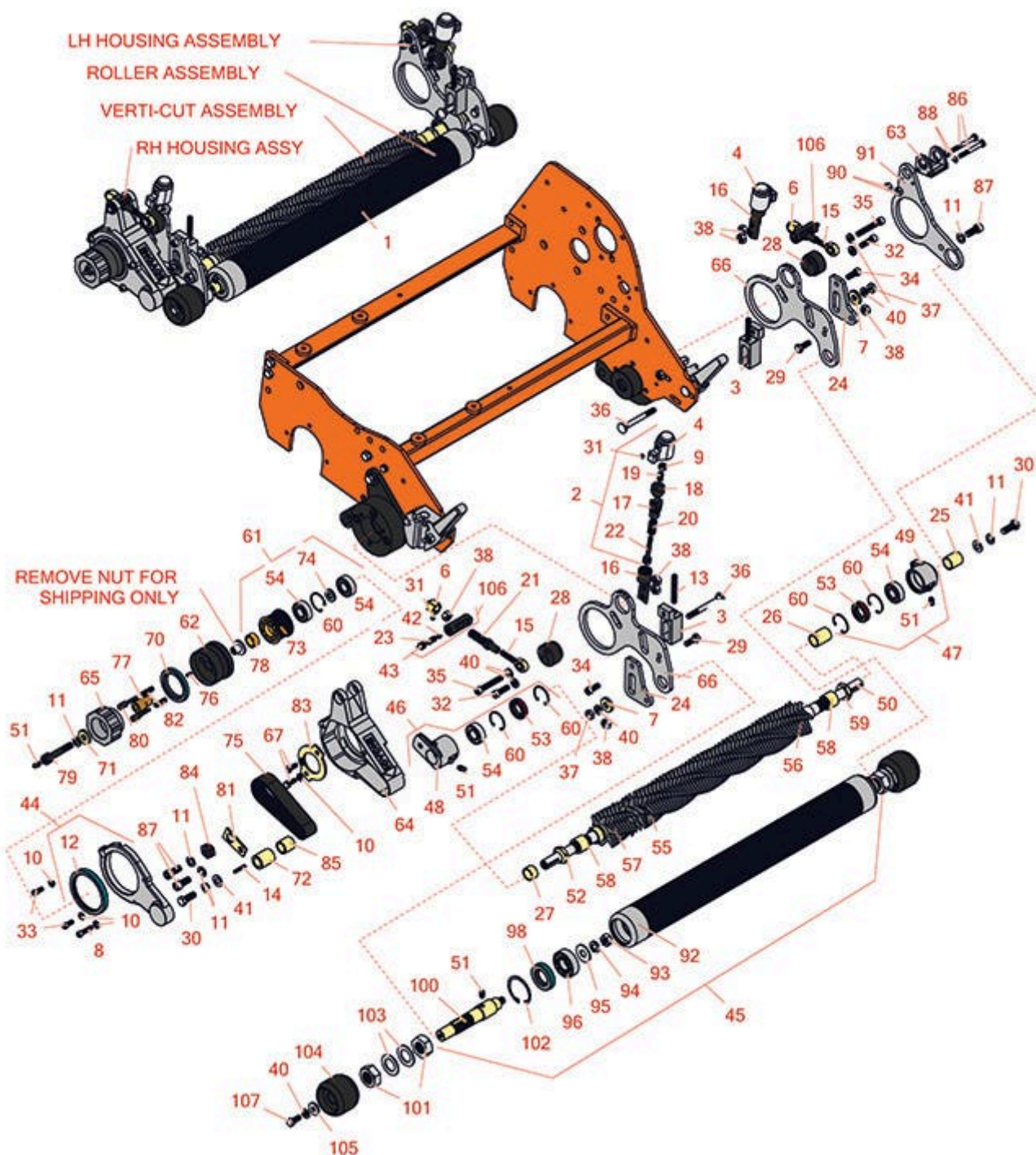




Replaces Jacobsen Greens King 518

Parts

Cutting Unit
Groomer



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Cutting Unit
Groomer



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Groomer Kits					
1	R101110	68624	Groomer Assy - Fits 18 in Units	0	
1	R101111	68624	Groomer Assy - Fits 22 in Units	0	
1	R101112	68624	Groomer Assy - Fits 26 in Units	0	
Other Parts Available					
2	R163761	163761	Knob - Quick Hgt Adj	2	
3	R164050	164050	Adjusting Block Assy - R.H.	1	
3	R164051	164051	Adjusting Block Assy - L.H.	1	
4	R271919	271919	Knob - Fits Groomer	2	
6	R3005108	3005108	Knob - Roller Adjusting	2	
7	R310103	310103	Spacer	2	
8	R316796	316796, 434029	Bolt - Allen HD 1/4-20 x 1	2	
9	R32152-4	32152-4, 444708	Locknut - 1/4-20 All Metal	2	
10	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	3	
11	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	2	
12	R338752	338752	Seal	1	
13	R343616	343616, 443102	Stud	2	
14	R345556	345556	Key - Sq 1/8 x 1	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
15	R365247	365247	Rod End	2	
16	R365265	365265	Adj. Link - Fits Groomer	2	
17	R365266	365266	Bolt - Groomer Adjusting	2	
18	R365267	365267	Plunger - Fits Groomer	2	
19	R365268	365268	Spring - Stainless - Knob Assy	2	
20	R365269	365269	Spring - Stainless - Knob Assy	2	
21	R365270	365270	Bolt - Groomer Adjusting	2	
22	R365271	365271	Bolt	2	
23	R365291	365291	Spring - Fits Groomer Pin Assy	2	
24	R366658	366658	Link - Roller Adjusting	2	
25	R366660	366660	Spacer - .875 x .630 x 1	1	
26	R366661	366661	Spacer - .875 x .630 x 1.25	2	
27	R367165	367165	Spacer - .875 OD x .630 ID x .532	1	
28	R367166	367166	Cam - Fits Groomer Adj Assy	2	
29	R400186	400186	Bolt - Hex HD 5/16-18 x 7/8	2	
30	R400298	400298	Bolt - Hex HD 3/8-24 x 1	2	
31	R422502	422502	Set Screw - 1/4-20 x 1/4 Nyloc	4	
32	R434004	434003, 434004	Screw - Soc HD 5/16-18 x 1	2	
33	R434011	434011	Bolt - Soc HD Cap 1/4-20 x 5/8	1	
34	R434024	434024	Bolt - Soc HD Cap 5/16-18 x 3/4	2	
35	R434049	434049	Bolt - Soc HD Cap 5/16-18 x 2	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R441687	441687	Bolt - Carriage 5/16-18 x 3	1	
36	R441688	441688	Bolt - Carriage 5/16-18 x 3-1/2	1	
37	R443106	443106	Nut - 5/16-18 Y/Zinc Plated	2	
38	R444718	444718	Nut - 5/16-18 Center Lock YZ	6	
40	R446136	446134, 446136	Washer - Lock 5/16 Zinc	6	
41	R453011	453011	Washer - Flat 3/8 SAE Y/Zinc	2	
42	R465006	465006	Steel Ball - 5/16	2	
43	R471219	366852, 471219	Zerk - Grease	2	
44	R132214	132214	Cover and Seal Assy	1	
45	R100115		Groomer Roller - 22 in	1	
<i>Detail Description: Note: 2 1/2 in Dia w/1/4 Spacing:</i>					
45	R100116		Groomer Roller - 18 in	1	
<i>Detail Description: Note: 2 1/2 in Dia w/1/4 Spacing:</i>					
45	R100117		Groomer Roller - 26 in	1	
<i>Detail Description: Note: 2 1/2 in Dia w/1/4 Spacing:</i>					
46	R132210	132210	Bearing Housing Assy	1	
47	R132211	132211	Bearing Housing Assy	1	
48	R241807	241807	Bearing Housing	1	
49	R241808	241808	Bearing Housing	1	
50	R3000782	3000782	Shaft - Fits 18 Groomer	1	
50	R390857	390857	Shaft - Fits 22 Groomer	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50	R3000781	3000781	Shaft - Fits 26 in Groomer	1	
51	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	3	
52	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
53	R336962	336962	Seal	2	
54	R365229	365229	Bearing	2	
55	R365230	365230	Verti-Cut Blade - 2-1/2 Dia.	0	
<i>Tech Note: Blade Requirements: 71 blades for 22" groomers, 58 Blades for 18" groomers and 49 blades for 26" groomers :</i>					
56	R365234	365234	Spacer - 1 1/16 x .467	48	
57	R365236	365236	Spacer - 1 1/16 x .247	59	
<i>Tech Note: Fits 22":</i>					
58	R367161	367161	Spacer - 1 OD x .75	2	
59	R3220-7	443832	Nut - 3/4-16 Jam Zinc	1	
60	R458461	458461	Snap Ring	4	
61	R132212	132212	Pulley Assy - Incl Bearing	1	
62	R163776	163776	Pulley Assy - Incl Seal	1	
63	R2000088	2000088	Pivot Block - Fits Groomer	1	
64	R220316	220316	Belt Housing - Groomer	1	
65	R241817	241817	Knob - Clutch	1	
66	R3002692	3002692	Bracket - Roller Mounting	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
67	R321-4	321-4, 400108	Bolt - Hex HD 1/4-20 x 3/4	2	
70	R338768	338768	Seal - Oil	1	
71	R363841	363841	Washer - Groomer Clutch	1	
72	R365227	365227	Pulley - 16 Grooved	1	
73	R365228	365228	Drive Pulley	1	
74	R365232	365232	Spacer - Drive Pulley	1	
75	R365235	365235	Belt - Timing Fits 2-1/2 Groomers	1	
76	R365239	365239	Key - 1/8 x 1/8 x 7/16	1	
77	R365254	365254	Shaft - Stub - Clutch	1	
78	R365256	365256	Spacer - Pulley .875 x .630 x .406	1	
79	R365257	365257	Bolt - Special Groomer Clutch	1	
80	R365258	365258	Pin - Clutch	2	
81	R365260	365260	Link - Belt Adjusting	1	
82	R365272	365272	Spring - Clutch	2	
83	R366659	366659	Clamp - Groomer	1	
84	R367162	367162	Belt Tensioner - Eccentric	1	
85	R367163	367163	Spacer - .875 x .630 x .880	1	
86	R400120	400120	Bolt - Hex HD 1/4-20 x 2	2	
87	R434030	434030	Bolt - Soc HD Cap 3/8-16 x 7/8	3	
88	R447212	447212	Lockwasher - 1/4 Internal Tooth	2	
90	RP570-3	443802	Nut - 1/4-20 Hex Jam Zinc	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
91	R340464	340464	Bracket - Fits Groomer Mounting	1	
92	R390899	390899	Roller Tube - Grooved 2.5 x 22 - 1/4 in Spacing	1	
<i>Detail Description: Note: W/ 1/4 Spacing:</i>					
92	R3000784	3000784	Roller Tube - Grooved 2.5 x 18	1	
<i>Detail Description: Note: W/ 1/4 Spacing:</i>					
92	R3000783	3000783	Roller Tube - Grooved 2.5 x 26	1	
<i>Detail Description: Note: W/ 1/4 Spacing:</i>					
93	R443816	443816	Nut - 7/16-20 Hex Jam	2	
94	R446146	446146, 446148	Lock Washer - 7/16	2	
95	R453013	452008, 453013	Washer - Flat 7/16	2	
96	R365330	365330	Bearing	2	
98	R338773	338773	Seal	2	
100	R338772	338772	Shaft - Roller - RH	1	
100	R340465	340465	Shaft - Roller - LH	1	
101	R264	443836	Nut - Jam Hardened 7/8-14	4	
102	R458113	458113	Ring - Snap Fits Groomer	2	
103	R365409	365409	Spacer - Wheel	4	
104	R365343	365343	Wheel - Anti Scalp	2	
105	R364441	364441, 366641	Washer - Flat 5/16x7/8	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
106	R3003401	3003401, 3003969	Pin - Fits Groomer	2	
107	R400184	400184, 400194	Screw - 5/16-18 x 3/4 Hex	2	

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