

Replaces Jacobsen Fairway Parts *Cutting Unit Reel & Bedknife*



See Tire and Wheel Section

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		ing Unit & Bedknife	-		
	R&R Part No.	OEM Part No.	Description	Qty Req	Orde Quantit
	Reels, Lifetime Gu		2 000.19000		
1	R502676	108125, 502676	Reel - 5 Blade	1	
	steel, heat-treated precision cylindric performance. Adve our lifetime guara	to perfectly complement k al grinding on bearing surj anced computer balancing ntee against defects in ma	rtly crafted from premium high carbor both R&R and OEM bedknives. Each ree faces, followed by relief grinding for op gensures extended reel and bearing life terials and craftsmanship under norm ng precision you can trust.:	el undergoes otimal e. Backed by	
1	R502671	108127, 502671	Reel - 6 Blade	1	
	steel, heat-treated precision cylindric	to perfectly complement k al grinding on bearing surj	rtly crafted from premium high carbor both R&R and OEM bedknives. Each ree faces, followed by relief grinding for op	el undergoes	
	our lifetime guara	ntee against defects in ma	gensures extended reel and bearing life terials and craftsmanship under norm ng precision you can trust.:	e. Backed by	
1	our lifetime guara	ntee against defects in ma	terials and craftsmanship under norm	e. Backed by	
1	our lifetime guara Reels deliver unmo R502672 Detail Description: steel, heat-treated precision cylindric performance. Advo our lifetime guara	ntee against defects in ma atched durability and cutti R&R Reel blades are expen to perfectly complement k al grinding on bearing surj anced computer balancing ntee against defects in ma	terials and craftsmanship under norm ng precision you can trust.:	e. Backed by al use, R&R 1 n-boron alloy el undergoes ptimal e. Backed by	
1	our lifetime guara Reels deliver unmo R502672 Detail Description: steel, heat-treated precision cylindric performance. Advo our lifetime guara	ntee against defects in ma atched durability and cutti R&R Reel blades are expen to perfectly complement k al grinding on bearing surj anced computer balancing ntee against defects in ma	terials and craftsmanship under norm ng precision you can trust.: Reel - 8 Blade rtly crafted from premium high carbor poth R&R and OEM bedknives. Each ree faces, followed by relief grinding for op g ensures extended reel and bearing life terials and craftsmanship under norm	e. Backed by al use, R&R 1 n-boron alloy el undergoes ptimal e. Backed by	
	our lifetime guara Reels deliver unmo R502672 Detail Description: steel, heat-treated precision cylindric performance. Advo our lifetime guara Reels deliver unmo R502675 Detail Description: steel, heat-treated precision cylindric performance. Advo our lifetime guara	ntee against defects in ma atched durability and cuttin R&R Reel blades are expen- to perfectly complement k al grinding on bearing surj anced computer balancing ntee against defects in ma atched durability and cuttin 108100, 502675 R&R Reel blades are expen- to perfectly complement k al grinding on bearing surj anced computer balancing ntee against defects in ma	terials and craftsmanship under norm ng precision you can trust.: Reel - 8 Blade rtly crafted from premium high carbor poth R&R and OEM bedknives. Each ree faces, followed by relief grinding for op g ensures extended reel and bearing life terials and craftsmanship under norm ng precision you can trust.:	e. Backed by al use, R&R 1 n-boron alloy el undergoes otimal e. Backed by al use, R&R 1 n-boron alloy el undergoes otimal e. Backed by	

R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Reel & Bedknife</i>	Fairway Parts			
	R&R	OĔM	Description	Qty	Order	
	then harder Bedknives o being packo grind for ac	hed to RC46-49 to match the temper o re surface ground on the top and from		t reels. ore	Quantity	
3	R101251	315834	Bedknife - Double Lip Fwy	1		
	then harder Bedknives o being packo grind for ac	ned to RC46-49 to match the temper of results of the second second second on the top and from the second seco		t reels. ore		
3	R101251L		Bedknife - Double Lip Low Cut	1		
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:					
Overl	haul Kits & S	ervice Tools				
5	R500600		Overhaul Kit - Cutting Unit	0		
	Cups; 2 ea: R315914 Be	R302755 Cups, R311957 Rings, R3158	vs; 6 ea: R254-78 Bearings, R254-79 Bear 72 Seals, R315873 Seals, R315876 Gaske als, R315977 Bearings; 1 ea: R315910 Sp	ets,		
Othe	r Parts Avai	able				
10	R445686	445686	Nut - 3/4-16 Castle	2		
11	R460028	460028	Pin - Cotter 1/8 x 1	2		
12	R203976	203976	Gear - Main Ductile Steel	2		
13	R203975	203975	Wheel - Pawl Carrier	2		
14	R154500	154500	Housing - Gear RH Fits Fairway	1		



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Pro	ducts	Cutting Unit Reel & Bedkni <u>f</u> e		
	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
15	R315861	315861	Washer	2
16	R316765	316765	Spring - RH	1
16	R316766	316766	Spring - LH	1
17	R153215	153215	Handle - Release	2
18	R203968	203968	Fork - Release	2
19	R204871	204871	Pawl - Main Gear Ductile	8
20	R460012	460012	Pin - Cotter 3/32 x 3/4	8
21	R315867	315867	Pin - Hardened Pawl	8
22	R472205	472205	Plug - 3/8	2
23	R400406	400406	Bolt - Hex HD 1/2-13 x 1-1/4	8
24	R108096	108096	Axle - Main Fairway	1
25	R327676	327676	Tab - Locking	2
26	R204119	204119	Cap - Hub	2
27	R500711	500711	Bearing - with Cup	2
28	R446154	446152, 446154	Washer - Lock 1/2	10
29	R203984	203984	Hub - Ground Wheel	2
30	R315967	315967	Seal - Cover	2
31	R407706	407706	Screw - Housing Cover	18
32	R302295	302295	Washer	2
33	R331834	331834	Gear - Int. Ductile Steel	2
34	R315978	315978	Sleeve - Bearing	2
35	R315977	315977	Bearing - Int Gear	2

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Pro	ducto	Reel & Bedknife			
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
36	R472203	472203	Plug - 1/4	2	
37	R315877	315877	Key - Pinion Gear	4	
38	R154499	154499	Housing - Gear LH Fits Fairway	1	
39	R545515	545515	Stud - Ground Wheel	2	
40	R408052	408052	Screw - 12-24 x 1/2 Bind HD	10	
41	R352635	352635	Cap - Cover	2	
42	R315876	315876	Gasket - Insp Plate	2	
43	R203986	203986	Cover - Housing	2	
44	R315928	315928	Gasket - Cover	2	
45	R444742	444742	Nut - 3/4-16 Gripco Centerlock	2	

Tech Note: May use R3296-15 Nylock Nut alternate:

45 R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2
46 R315843	315843	Gear - Pinion	2
47 R315914	315914	Tapered Bearing Cone	2
48 R302755	302755	Cup - Bearing	2
49 R315910	315910	Spacer	1
50 R315872	315872, 336781	Seal - Reel	2
51 R315873	315873	Seal - Washer	2
52 R443828	443828	Nut - 5/8-18 Hex	2
53 R500264	500264	Stud - with Bushing	2
54 R545723	545723	Bushing - For Backing Stud	2

DOR
R&R Products
FIGURE

Replaces Jacobsen Fairway Parts *Cutting Unit*



Item	R&R	Reel & Bedknife OEM		Qty	Order
	Part No.	Part No.	Description	Req	Quantity
55	R315909	315909	Stud - Bedknife Backing	2	
56	R400266	400266	Bolt - Hex HD 3/8-16 x 1-1/2	2	
57	R444510	444510	Nut - 3/8-16 Sq.	2	
58	R315851	315851	Stud - Intermediate	2	
66	R500763	500763	Bracket - Roller LH	1	
67	R412003	412003	Screw - 1/2-13 x 1-1/2 Sq HD	2	
69	R443818	443818	Nut - 1/2-13 Hex Jam Zinc	2	
70	R500548	500548	Handle - Adjusting	2	
71	R312794	312794	Plug - Adj. Handle	2	
72	R315964	315964	Spring - Friction	2	
73	R315966	315966	Spring - Adjusting	2	
	Detail Descr	iption: Spring overall length is 2-3/4":			
73	R315844	315844	Spring - Worn Reel	2	
	Detail Descr	iption: Special spring used for worn reels	5, 2-1/2" long:		
74	R315965	315965	Screw - Adjusting Fairway	2	
	Detail Descr	iption: 4-1/2" overall length:			
76	R130304	130304	Backing Bar - Bed Knife	1	
	Detail Descr	iption: Includes R545723:			
77	R400106	400106	Bolt - Hex HD 1/4-20 x 5/8	2	
78	R101270	402698, 403757	Screw - Bedknife 3/8-24 x 13/16	7	
79	R101271	445684	Nut - Bedknife	7	

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	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
80	R3254-6	3254-6, 446140, 446142	Washer - Lock 3/8	12	
84	R461406	461406	Pin - Roll	2	
88	R500236	500236	Cylinder - Wheel	2	
	Detail Descr	iption: Includes 1 R500533 & R50053	24:		
89	R500534	500534, R500534	Bearing - with Cup	4	
	Detail Descr	iption: Kit includes: 1 ea R254-78- Be	aring Cone & R254-79 Bearing Cone:		
90	R500533	500533	Bearing - w/Cup and Ring	2	
91	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
92	R254-79	254-79, 4121175	Cup - Bearing	2	
	Detail Descr	iption: Use R254-79M installation mo	andrel to properly install race.:		
93	R447224	447224	Washer - Lock 5/8 Int Star Z	2	
94	R101252	101252	Shim - For Double Lip Bk	1	
95	R3219-3	3219-3, 443112, 443812	Nut - 3/8-24	12	
96	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	12	
97	R400438	400438	Bolt - Hex HD 1/2-20 x 1	8	
98	R311957	311957	Ring - Nilos	2	
99	R453022	453022	Washer - 3/4 SAE	2	
100	R500764	500764	Bracket - Roller RH	1	