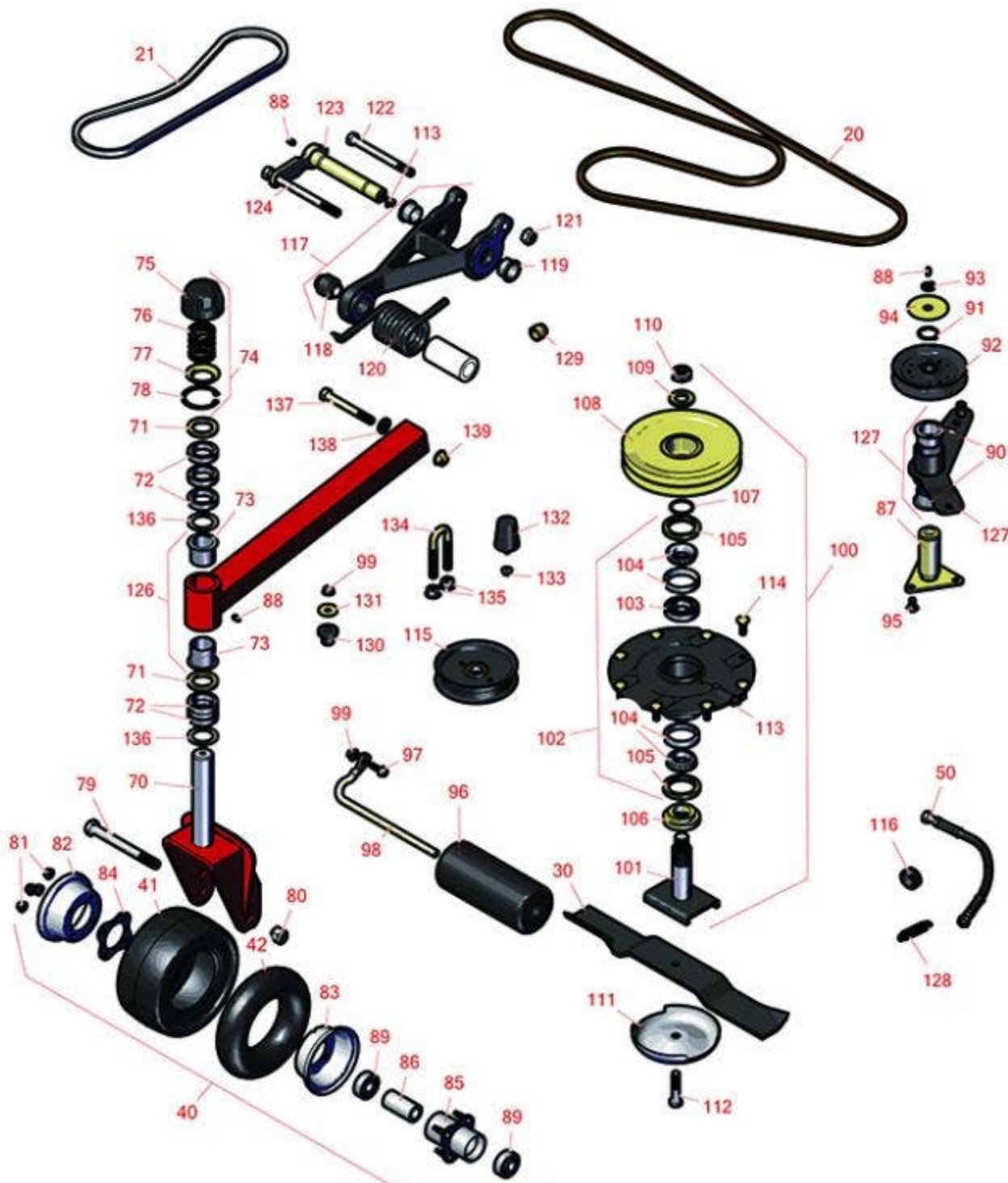




# Replaces Toro Groundsmaster 360 Parts



4WD Traction Unit - Models 30537, 30538, 30539, 30540,  
30541, 30542, 31200, 31202, 31222, 31223, 31236  
100in Deck - Model 31101



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# Replaces Toro Groundsmaster 360 Parts



4WD Traction Unit - Models 30537, 30538, 30539, 30540, 30541, 30542, 31200, 31202, 31222, 31223, 31236  
100in Deck - Model 31101

| Item No                             | R&R Part No.        | OEM Part No.     | Description                         | Qty Req | Order Quantity |
|-------------------------------------|---------------------|------------------|-------------------------------------|---------|----------------|
| <b>Belts</b>                        |                     |                  |                                     |         |                |
| 20                                  | <b>R121-5253</b>    | 121-5253         | V- Belt                             | 1       |                |
| <i>Tech Note: Center Deck Only:</i> |                     |                  |                                     |         |                |
| 20                                  | <b>R121-5254</b>    | 121-5254         | Belt- V                             | 1       |                |
| <i>Tech Note: Center Deck Only:</i> |                     |                  |                                     |         |                |
| 20                                  | <b>R121-5252</b>    | 121-5252         | V- Belt - LH & RH Wing              | 2       |                |
| <i>Tech Note: Center Deck Only:</i> |                     |                  |                                     |         |                |
| 21                                  | <b>R132-1324</b>    | 132-1324         | Belt-V - 54.75 Inch                 | 1       |                |
| <i>Tech Note: Center Deck Only:</i> |                     |                  |                                     |         |                |
| <b>Blades</b>                       |                     |                  |                                     |         |                |
| 30                                  | <b>R106-7166-03</b> | 106-7166-03      | Mower Blade - 19 Inch Combo         | 3       |                |
| <b>Tires</b>                        |                     |                  |                                     |         |                |
| 40                                  | <b>R93-9938</b>     | 86-0020, 93-9938 | Wheel Assy - Castor - Pneu 8x3.50-4 | 4       |                |
| 41                                  | <b>R93-9939</b>     | 93-9939, 98-2877 | Tire - 8x3.50-4 (4 Ply) Sm Pneu     | 4       |                |
| 42                                  | <b>R68-8950</b>     | 68-8950          | Tube - Castor Wheel 9x3.50-4 TR87   | 4       |                |
| <b>Hoses</b>                        |                     |                  |                                     |         |                |
| 50                                  | <b>R106-9674</b>    | 106-9674         | Hydraulic Hose Assy                 | 1       |                |
| 50                                  | <b>R98-4590</b>     | 98-4590          | Hydraulic Hose Assy                 | 1       |                |
| <b>Other Parts Available</b>        |                     |                  |                                     |         |                |
| 70                                  | <b>R104-0762-01</b> | 104-0762-01      | Caster Fork                         | 4       |                |

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100in Deck - Model 31101

| Item No | R&R Part No.     | OEM Part No.         | Description                     | Qty Req | Order Quantity |
|---------|------------------|----------------------|---------------------------------|---------|----------------|
| 71      | <b>R121-5485</b> | 121-5485             | Spacer                          | 8       |                |
| 72      | <b>R69-1510</b>  | 69-1510              | Spacer - 1/2 Caster Fork        | 64      |                |
| 73      | <b>R69-6470</b>  | 69-6470              | Bushing - Flanged               | 8       |                |
| 74      | <b>R92-8862</b>  | 92-8862              | Cap Assy - HOC                  | 4       |                |
| 75      | <b>R92-8861</b>  | 92-5582,<br>92-8861  | Cap - HOC                       | 4       |                |
| 76      | <b>R92-5584</b>  | 92-5584              | Spring - Compression            | 4       |                |
| 77      | <b>R92-5583</b>  | 92-5583              | Washer- Cap                     | 4       |                |
| 78      | <b>R92-5581</b>  | 92-5581              | Ring - Retaining                | 4       |                |
| 79      | <b>R327-24</b>   | 327-24               | Bolt - Hex HD 5/8-11 x 6        | 4       |                |
| 80      | <b>R3296-53</b>  | 3296-53              | Locknut - 5/8-11 ESNA Yellow    | 4       |                |
| 81      | <b>R32128-16</b> | 32128-16             | Locknut - 5/16-24 Flanged Top   | 16      |                |
| 82      | <b>R95-2741</b>  | 137-5552,<br>95-2741 | Rim - Wheel Half w/o Valve Hole | 4       |                |
| 83      | <b>R93-4239</b>  | 93-4239              | Rim - Wheel Half w/Valve Hole   | 4       |                |
| 84      | <b>R93-4242</b>  | 93-4242              | Plate - Caster Wheel            | 4       |                |
| 85      | <b>R93-5980</b>  | 93-4238,<br>93-5980  | Hub Assy - w/o Bearings/Spacer  | 4       |                |
| 86      | <b>R93-4241</b>  | 93-4241              | Spacer - Caster Wheel           | 4       |                |
| 87      | <b>R114-0997</b> | 114-0997             | Idler Pivot Assy                | 4       |                |

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30541, 30542, 31200, 31202, 31222, 31223, 31236  
100in Deck - Model 31101

| Item No | R&R Part No.       | OEM Part No.                                                                                                                                   | Description                | Qty Req | Order Quantity |
|---------|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------|----------------|
| 88      | <b>R302-5</b>      | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease           | 6       |                |
| 89      | <b>R93-4237</b>    | 93-4237                                                                                                                                        | Bearing                    | 8       |                |
| 89      | <b>R108-9017</b>   | 108-9017,<br>120-3366                                                                                                                          | Bearing-Stainless          | 8       |                |
| 90      | <b>R93-4510</b>    | 93-4510                                                                                                                                        | Bushing                    | 8       |                |
| 91      | <b>R32120-84</b>   | 32120-84                                                                                                                                       | Ring - Snap                | 8       |                |
| 92      | <b>R63-1540-03</b> | 63-1540,<br>63-1540-03                                                                                                                         | Pulley - Idler             | 4       |                |
| 93      | <b>R3253-7</b>     | 01-166-0030,<br>01-166-0080,<br>01-166-0290,<br>01-166-0810,<br>23-13-GD,<br>3253-7,<br>48-9380                                                | Washer - Lock 1/2          | 4       |                |
| 94      | <b>R100-3102</b>   | 100-3102                                                                                                                                       | Washer-Flat                | 4       |                |
| 95      | <b>R3231-22</b>    | 900234P                                                                                                                                        | Bolt - Carriage 3/8-16 x 1 | 12      |                |
| 95      | <b>R3231-2</b>     | 01-157-0170,<br>01-173-0608,<br>3231-2,<br>3231-22,<br>3231-28,<br>900063P                                                                     | Bolt - Carriage 3/8-16 x 1 | 12      |                |

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100in Deck - Model 31101

| Item No | R&R Part No.     | OEM Part No.                                    | Description                             | Qty Req | Order Quantity |
|---------|------------------|-------------------------------------------------|-----------------------------------------|---------|----------------|
| 96      | <b>R68-6710</b>  | 68-6710                                         | Roller - Rotary Deck                    | 5       |                |
| 97      | <b>R3234-42</b>  | 3234-42                                         | Bolt - 3/8-16 x 1 Hx HD Fl              | 5       |                |
| 98      | <b>R68-6840</b>  | 68-6840                                         | Shaft - Roller                          | 5       |                |
| 99      | <b>R104-8301</b> | 104-8301,<br>104-9301,<br>109-6658,<br>133-7570 | Locknut - 3/8-16 Nylon Flanged          | 30      |                |
| 99      | <b>R32128-19</b> | 104-8301,<br>104-9301,<br>32128-19              | Locknut - 3/8-16 Flanged Top Lock       | 30      |                |
| 100     | <b>R119-4548</b> | 104-3530,<br>119-4548,<br>139-1037              | Double Driven Spindle Assy              | 1       |                |
| 101     | <b>R104-3554</b> | 104-3554                                        | Shaft - Spindle Assy.                   | 5       |                |
| 101     | <b>R139-1044</b> | 139-1044                                        | Shaft - Spindle Assy                    | 5       |                |
| 102     | <b>R119-4775</b> | 119-4775                                        | Spindle Housing Assy                    | 5       |                |
| 103     | <b>R104-3549</b> | 104-3549                                        | Spacer Set - Spindle Bearing            | 5       |                |
| 103     | <b>R120-5577</b> | 120-5577                                        | Bearing Spacer Set - Ground             | 5       |                |
| 104     | <b>R110-8297</b> | 110-8297,<br>26-1830                            | Bearing Set w/Retaining Rings - Spindle | 5       |                |
| 105     | <b>R253-154</b>  | 253-154                                         | Seal - Spindle                          | 10      |                |
| 106     | <b>R92-9800</b>  | 69-6950,<br>69-6980,<br>92-9800                 | Spacer - Spindle                        | 5       |                |
| 106     | <b>R138-6416</b> | 138-6416                                        | Spacer - Spindle Shaft                  | 5       |                |
| 107     | <b>R106-7159</b> | 106-7159                                        | O-Ring                                  | 5       |                |
| 108     | <b>R104-3547</b> | 104-3547                                        | Pulley - Double Driven                  | 1       |                |

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| Item No | R&R Part No.     | OEM Part No.                                                                      | Description                     | Qty Req | Order Quantity |
|---------|------------------|-----------------------------------------------------------------------------------|---------------------------------|---------|----------------|
| 109     | <b>R104-8322</b> | 104-8322, 120-5576                                                                | Washer - Spindle Shaft Hardened | 5       |                |
| 110     | <b>R32127-46</b> | 32127-46, 3296-60                                                                 | Locknut                         | 5       |                |
| 111     | <b>R72-9361</b>  | 27-1000, 27-1001, 72-9360, 72-9361                                                | Cup - Anti-Scalp                | 5       |                |
| 112     | <b>R92-5816</b>  | 92-5816                                                                           | Bolt - Hex HD 1/2-20 x 2-1/4    | 5       |                |
| 113     | <b>R302-60</b>   | 302-60                                                                            | Zerk - Grease 90 Deg.           | 7       |                |
| 114     | <b>R114-8195</b> | 114-8195, R & R ONLY                                                              | Bolt- Ribbed Neck               | 40      |                |
| 115     | <b>R1-613098</b> | 1-613098                                                                          | Pulley- Idler                   | 6       |                |
| 116     | <b>R105-7441</b> | 105-7441                                                                          | Bearing - Spherical             | 4       |                |
| 117     | <b>R112-1625</b> | 112-1625                                                                          | Pull Link Assy                  | 2       |                |
| 118     | <b>R107-2328</b> | 107-2328                                                                          | Bushing                         | 2       |                |
| 119     | <b>R114-5680</b> | 114-5680                                                                          | Bushing - Flanged               | 4       |                |
| 120     | <b>R110-9828</b> | 110-9828                                                                          | Spring - Torsion                | 2       |                |
| 121     | <b>R3296-25</b>  | 30-3380, 32127-21, 32127-31, 3290-160, 3290-33, 3296-13, 3296-25, 3296-45, 329645 | Locknut - 1/2-13 Heavy ESNA     | 2       |                |
| 122     | <b>R325-22</b>   | 01-150-0650, 01-178-0844, 325-21, 325-22                                          | Bolt - Hx HD 1/2-13 x 5 1/2     | 2       |                |

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100in Deck - Model 31101

| Item No | R&R Part No.        | OEM Part No.                                   | Description                      | Qty Req | Order Quantity |
|---------|---------------------|------------------------------------------------|----------------------------------|---------|----------------|
| 123     | <b>R120-5570</b>    | 112-1622, 120-5570                             | Pin - Retainer                   | 2       |                |
| 124     | <b>R325-33</b>      | 325-33                                         | Bolt - Hx HD 1/2-13 x 6 1/2      | 2       |                |
| 126     | <b>R121-5263-01</b> | 121-5263-01                                    | Castor Arm Assy w/Bushings       | 3       |                |
| 127     | <b>R121-5275</b>    | 121-5275                                       | Idler Arm Assy                   | 1       |                |
| 128     | <b>R107938</b>      | 107938                                         | Spring - Extension               | 1       |                |
| 129     | <b>R105-7443</b>    | 105-7443                                       | Spacer- Pilot                    | 4       |                |
| 130     | <b>R63-9750</b>     | 63-9750, 64-9750                               | Mount - Rubber                   | 3       |                |
| 131     | <b>R63-8410</b>     | 53-6380, 63-4810, 63-8410                      | Washer - Isolator Bushing        | 4       |                |
| 132     | <b>R110-5070</b>    | 110-5070                                       | Bumper - Neoprene                | 2       |                |
| 133     | <b>R104-8300</b>    | 104-8300, 104-8300, 119-4041                   | Locknut - 5/16-18 Flanged Y/Zinc | 21      |                |
| 134     | <b>R104-0108</b>    | 104-0108                                       | U-Bolt                           | 4       |                |
| 135     | <b>R32128-49</b>    | 32128-49                                       | Nut - 1/2-13 Hex Flange          | 16      |                |
| 136     | <b>R69-6860</b>     | 69-6860                                        | Washer - 1/8 - Caster Wheel      | 8       |                |
| 137     | <b>R325-13</b>      | 01-178-0826, 20-94-AGD, 325-13, 325-26, Jul-52 | Bolt - Hex HD 1/2-13 x 3-1/4     | 6       |                |

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| Item No | R&R Part No.     | OEM Part No.                                                                                                                                | Description                   | Qty Req | Order Quantity |
|---------|------------------|---------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------|---------|----------------|
| 138     | <b>R3256-26</b>  | 01-166-0540,<br>01-166-0820,<br>17-2530,<br>24-13-BD,<br>30-8570,<br>3256-26,<br>356206,<br>48-9390                                         | Washer - 1/2 in               | 6       |                |
| 138     | <b>R453017</b>   | 01-166-0050,<br>01-166-0240,<br>01-166-0800,<br>24-13-AD,<br>24-14-AD,<br>32-8110,<br>3256-26,<br>3256-6,<br>453017,<br>69-8980,<br>87-7270 | Washer - Flat 1/2             | 6       |                |
| 138     | <b>R455012</b>   | 3256-26,<br>41-8440                                                                                                                         | Washer - Flat 1/2 x 3/4       | 6       |                |
| 139     | <b>R32128-23</b> | 32128-23,<br>3218-23,<br>99-5107                                                                                                            | Nut - Lock Hex Flanged 1/2-13 | 6       |                |

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